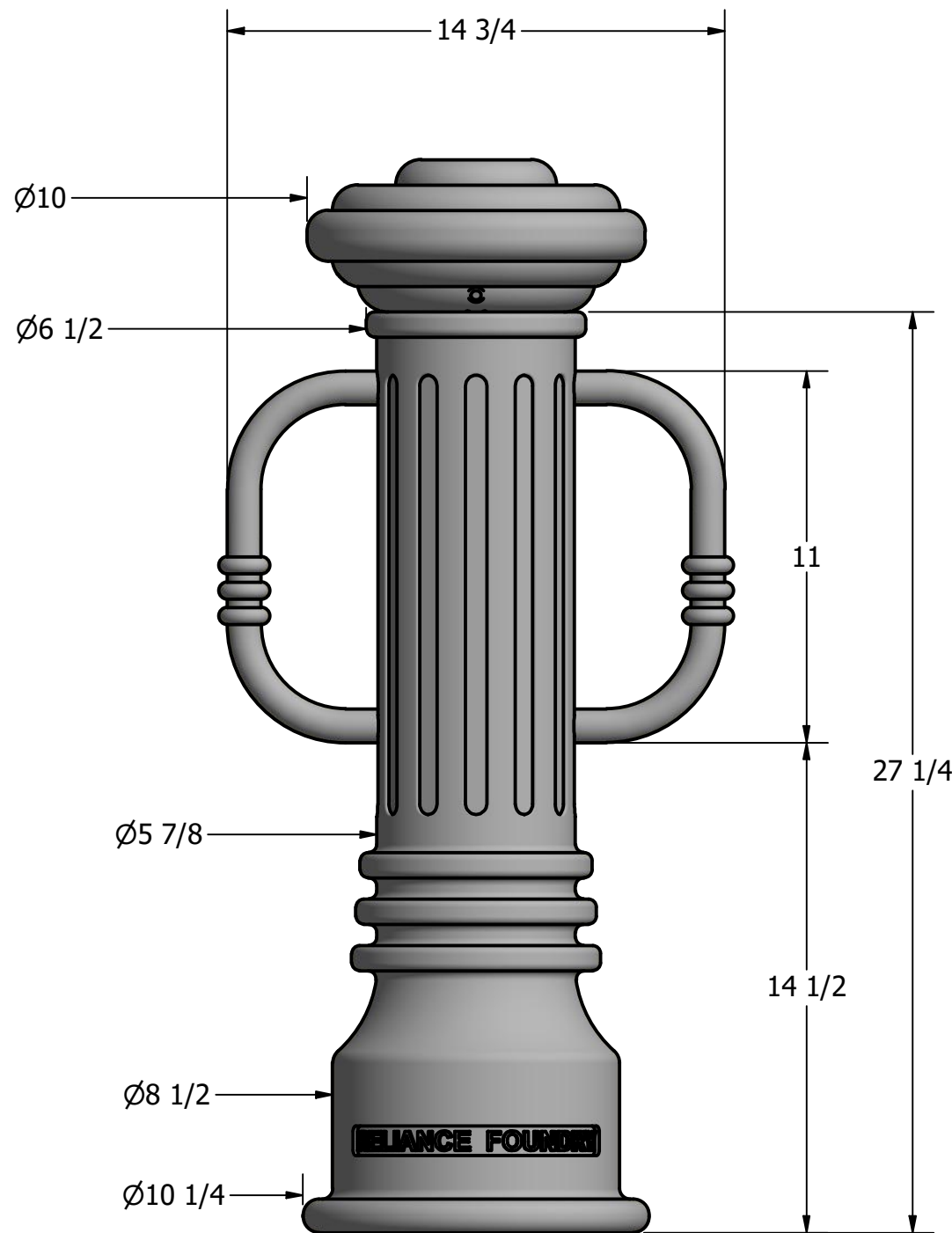
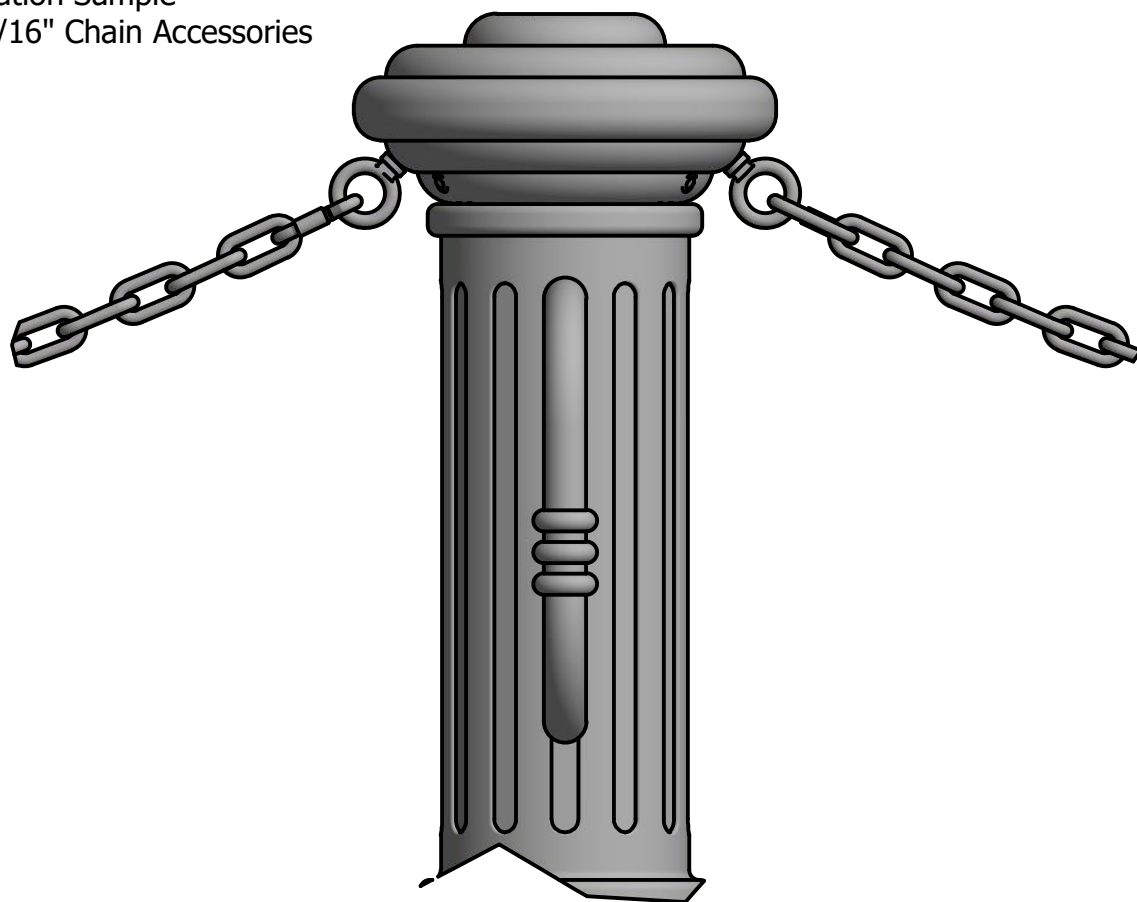


Bollard R-7591-B



Installation Sample  
with 5/16" Chain Accessories



Bollard Chain Eye 3/8"  
(Powder Coated)



Quick Link Connector 5/16"  
(Powder Coated)



Bollard Chain 5/16"  
(Powder Coated)

Optional Accessories:

- Chain Eye
- Quick link
- Chain (5/16")
- Padlock, Brass (1 3/4")
- Padlock, Stainless Steel (2")

See Reliance Foundry's optional accessories at:  
[www.reliance-foundry.com/bollard/accessories-bollards](http://www.reliance-foundry.com/bollard/accessories-bollards)

General Description:

The R-7591-B Bike Bollard offers premium decorative aesthetics and a fluted body. Bike-locking arms are bolted internally to ensure secure storage for cyclists. Locking arms can also be used to assist in removal and transport for removable applications. R-7591-B Bike bollards feature a decorative cast ductile iron assembly, powder coated in 1 of 6 custom colors for exceptional durability and corrosion resistance. Reinforce bollards with embedded steel pipes or select from a range of mounting options: surface or embedded anchors or removable mountings.

Specifications:

Height: 31 3/4"  
Base Diameter: 10 1/4"  
Weight: 84 lbs ( Bollard Only )  
Material: Ductile Iron w/ Stainless Steel Bike Arms  
Max. Interior Security Post Size:  
3 1/2" x 25" (Diameter x Height)

Finish Options:

- Polyester Powdercoated

See Reliance Foundry's standard color options at:  
[www.reliance-foundry.com/bollard/colors-bollards](http://www.reliance-foundry.com/bollard/colors-bollards)

Installation Options:

- Fixed - Anchor Casting in New Concrete (see sheet 2 of 12)
- Fixed - Concrete Insert Anchor in Existing Concrete (see sheet 3 of 12)
- Fixed - Adhesive Anchor in Existing Concrete (see sheet 4 of 12)
- Fixed - Anchor Casting with Concrete Form (see sheet 5 of 12)
- Post Cover - New Post in New Concrete (see sheet 6 of 12)
- Post Cover - New Post in Existing Concrete (see sheet 7 of 12)
- Post Cover - Existing Post with Adhesive Anchor (see sheet 8 of 12)
- Post Cover - Existing Post with Concrete Anchor (see sheet 9 of 12)
- Removable - Anchor Casting in New Concrete (see sheet 10 of 12)
- Removable - Concrete Insert Anchor in Existing Concrete (see sheet 11 of 12)
- Removable - Premium Retractable in New Concrete (see sheet 12 of 12)

For more information on bollard post installation, please visit:  
[www.reliance-foundry.com/bollard/installation-bollards](http://www.reliance-foundry.com/bollard/installation-bollards)

Care and Maintenance:

Reliance's line of bollards are finished with a long-lasting powder-coating. Proper care and maintenance are required. Regularly-performed inspections and routine cleaning will ensure that a bollard retains its aesthetic appeal and does not become damaged by the elements.

See Reliance Foundry's maintenance guide at:  
[www.reliance-foundry.com/bollard/maintenance-bollards](http://www.reliance-foundry.com/bollard/maintenance-bollards)

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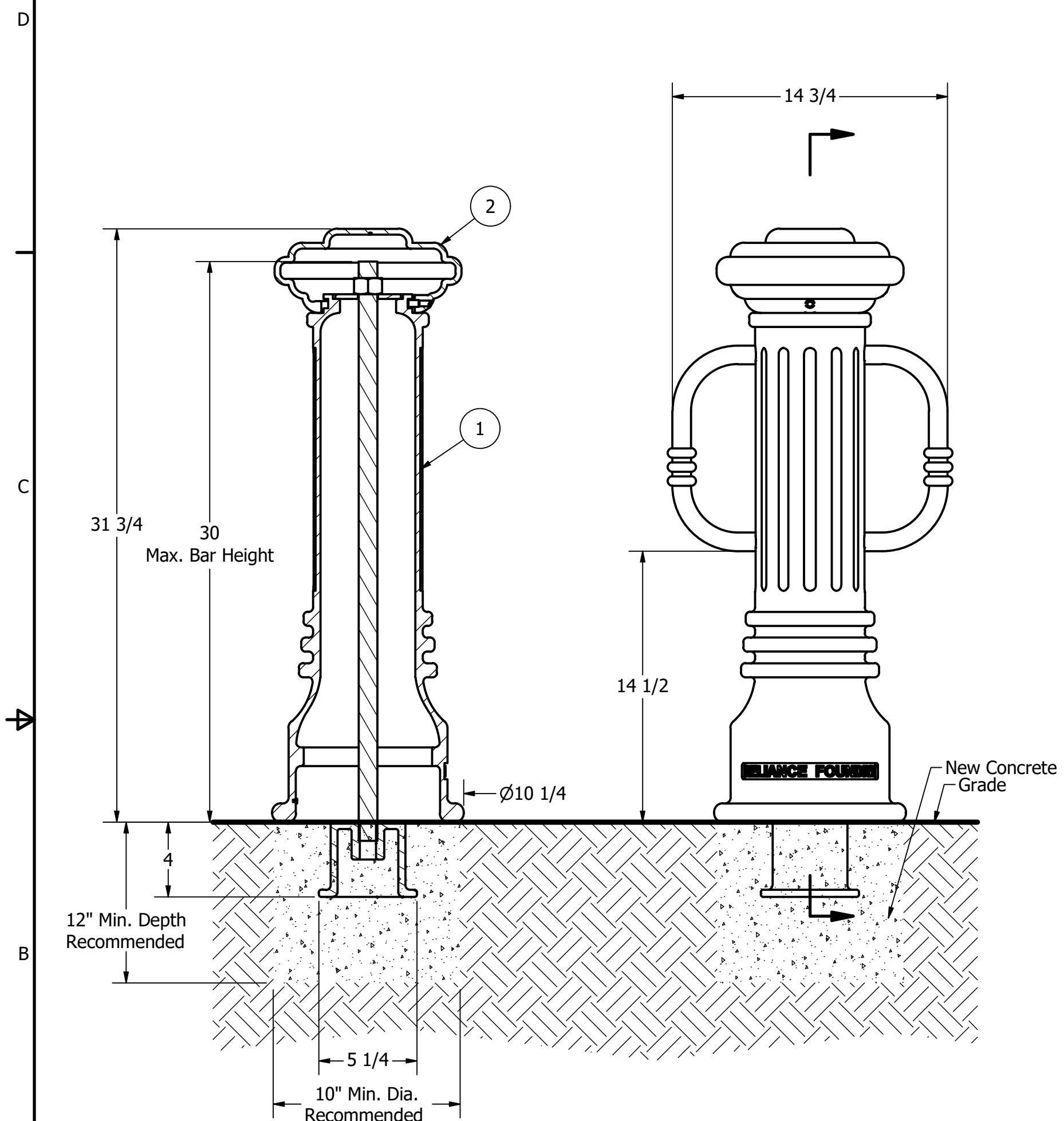
Bollard R-7591-B

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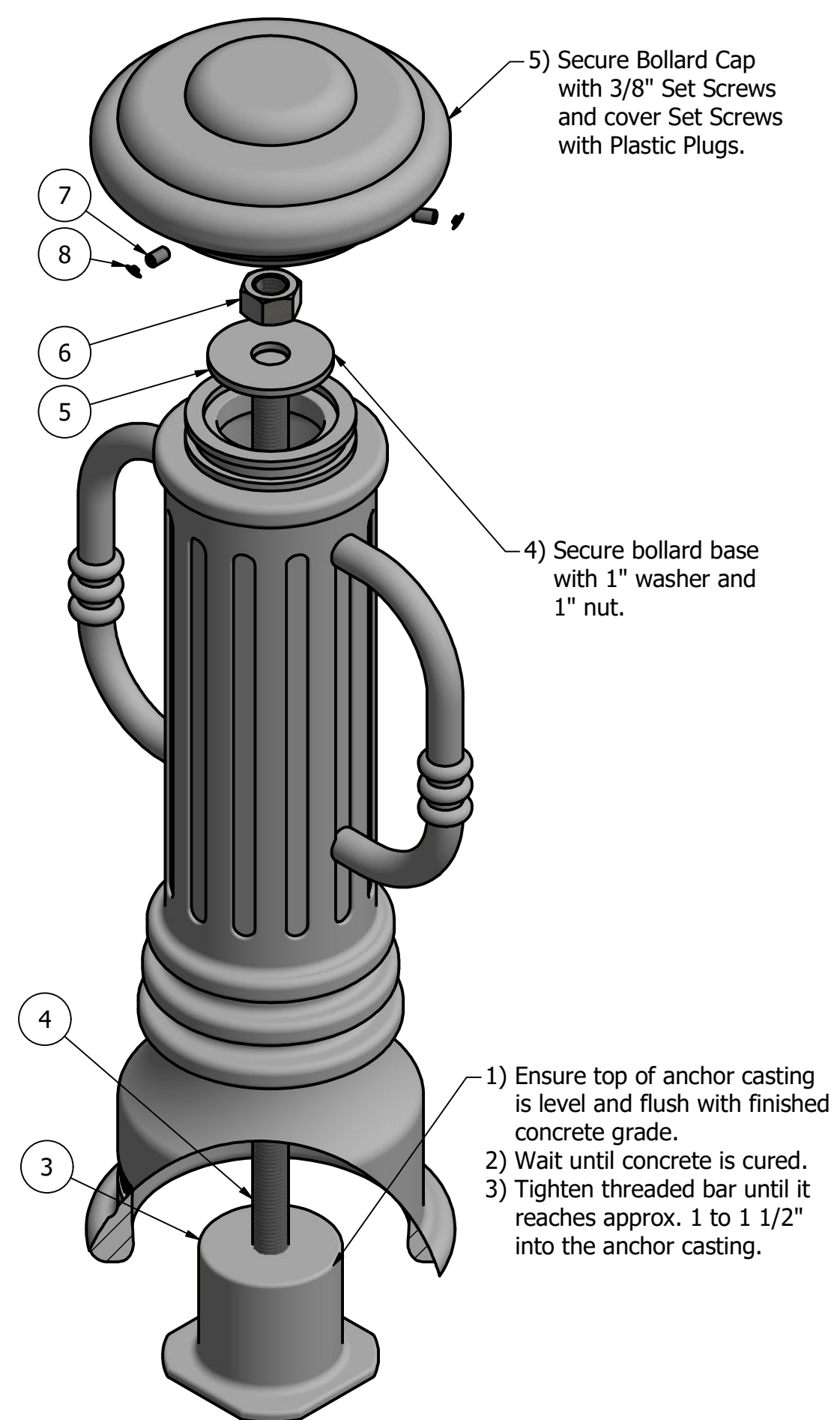
DWG NO  
R7591B

REV  
C5

# Bollard R-7591-B



- Notes:
- 1) Bollard post is provided as shown. Concrete, foundation and/or installation ordered separately or provided by others.
  - 2) Minimum foundation sizes depend on local soil conditions, weather conditions, and engineering requirements.
  - 3) Dimensions provided herein is for reference only. Please consult Reliance Foundry sales professionals if any dimension is critical to your particular installation.
  - 4) Reliance Foundry reserves the right to amend design and specifications without prior notice for product improvement.



- Tools needed:
- 1) Measuring tape
  - 2) 1 1/2" wrench
  - 3) 3/16" hex key

## General Description:

The R-7591-B Bike Bollard offers premium decorative aesthetics and a fluted body. Bike-locking arms are bolted internally to ensure secure storage for cyclists. Locking arms can also be used to assist in removal and transport for removable applications. R-7591-B Bike bollards feature a decorative cast ductile iron assembly, powder coated in 1 of 6 custom colors for exceptional durability and corrosion resistance. Reinforce bollards with embedded steel pipes or select from a range of mounting options: surface or embedded anchors or removable mountings.

## Specifications:

Height: 31 3/4"  
Base Diameter: 10 1/4"  
Weight: 84 lbs ( Bollard Only )  
Material: Ductile Iron w/ Stainless Steel Bike Arms  
Max. Interior Security Post Size:  
3 1/2" x 25" (Diameter x Height)

## Finish Options:

- ⊙ Polyester Powdercoated

See Reliance Foundry's standard color options at:  
[www.reliance-foundry.com/bollard/colors-bollards](http://www.reliance-foundry.com/bollard/colors-bollards)

## Installation Options:

- ⊙ Fixed - Anchor Casting in New Concrete (see sheet 2 of 12)
- ⊙ Fixed - Concrete Insert Anchor in Existing Concrete (see sheet 3 of 12)
- ⊙ Fixed - Adhesive Anchor in Existing Concrete (see sheet 4 of 12)
- ⊙ Fixed - Anchor Casting with Concrete Form (see sheet 5 of 12)
- ⊙ Post Cover - New Post in New Concrete (see sheet 6 of 12)
- ⊙ Post Cover - New Post in Existing Concrete (see sheet 7 of 12)
- ⊙ Post Cover - Existing Post with Adhesive Anchor (see sheet 8 of 12)
- ⊙ Post Cover - Existing Post with Concrete Anchor (see sheet 9 of 12)
- ⊙ Removable - Anchor Casting in New Concrete (see sheet 10 of 12)
- ⊙ Removable - Concrete Insert Anchor in Existing Concrete (see sheet 11 of 12)
- ⊙ Removable - Premium Retractable in New Concrete (see sheet 12 of 12)

For more information on bollard post installation, please visit:  
[www.reliance-foundry.com/bollard/installation-bollards](http://www.reliance-foundry.com/bollard/installation-bollards)

## Care and Maintenance:

Reliance's line of bollards are finished with a long-lasting powder-coating. Proper care and maintenance are required. Regularly-performed inspections and routine cleaning will ensure that a bollard retains its aesthetic appeal and does not become damaged by the elements.

See Reliance Foundry's maintenance guide at:  
[www.reliance-foundry.com/bollard/maintenance-bollards](http://www.reliance-foundry.com/bollard/maintenance-bollards)

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## Bollard R-7591-B

PARTS LIST					
ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL	WEIGHT
1	1	R7591B	R7591 Base w/ Stainless Steel Bike Arms	Ductile Iron Powder Coated	65 lbs
2	1	R7591C	R7591 Cap	Ductile Iron Powder Coated	19 lbs
3	1	R7500AN 1"	R7500 Anchor Casting 1"	Ductile Iron Hot Dip Galvanized	8 3/8 lbs
4	1	R7500BAR 1"	R7500 Threaded Bar 1" x 31"	Steel Plated	6 3/4 lbs
5	1	Washer 1" OD 3 1/2"	Washer 1" OD 3 1/2" Thick 1/4"	Steel Plated	5/8 lbs
6	1	Hex Nut 1"	Hex Nut 1" - requires 1 1/2" wrench	Steel Plated	1/4 lbs
7	3	Hexagon Socket Set Screw 3/8" x 5/8"	Hexagon Socket Set Screw 3/8" x 5/8" - requires 3/16" hex key	Stainless Steel	
8	3	Polyethylene Plug 3/8"	Polyethylene Plug 3/8"	LDPE Black	

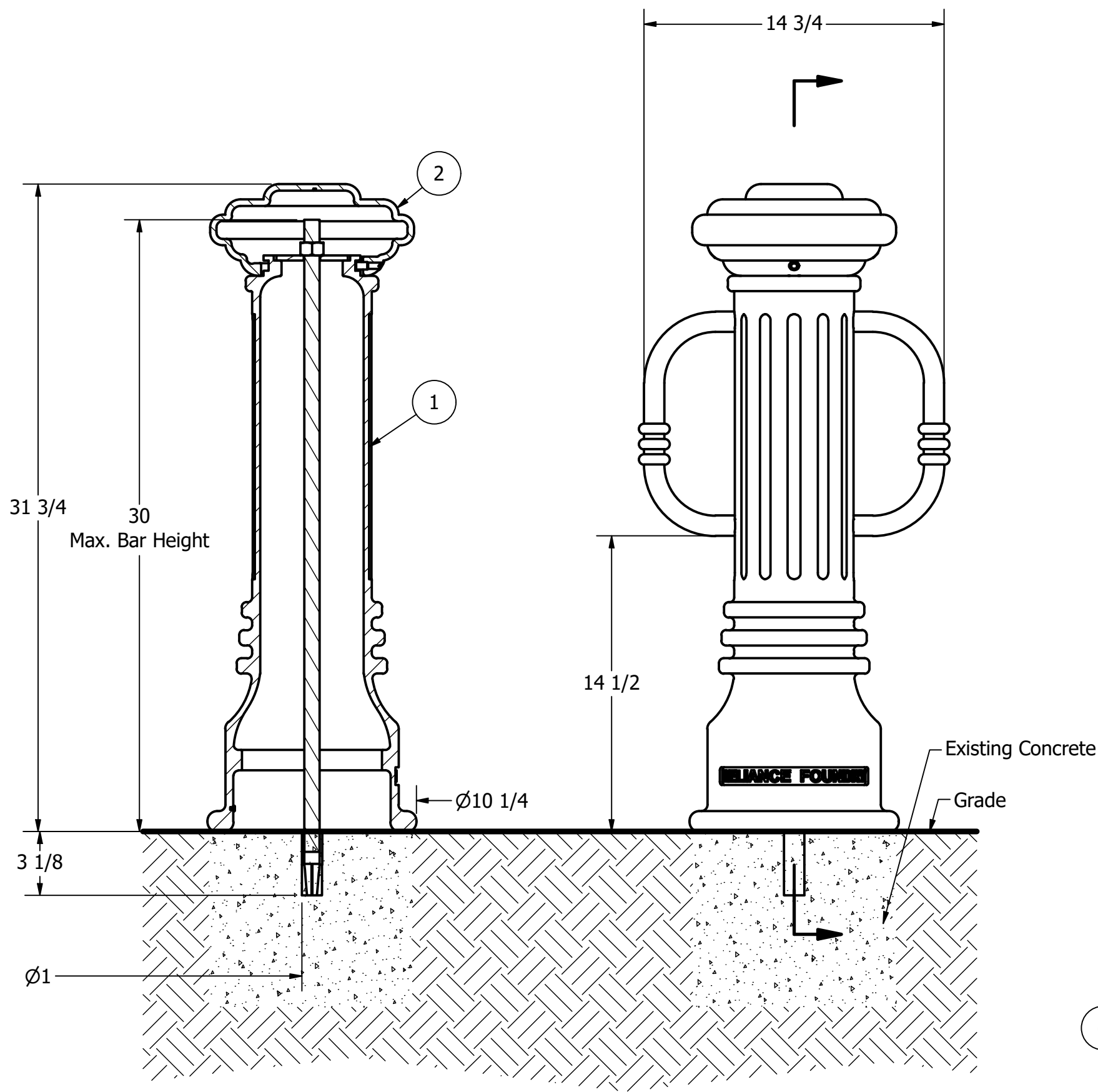
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SHEET 2 OF 12

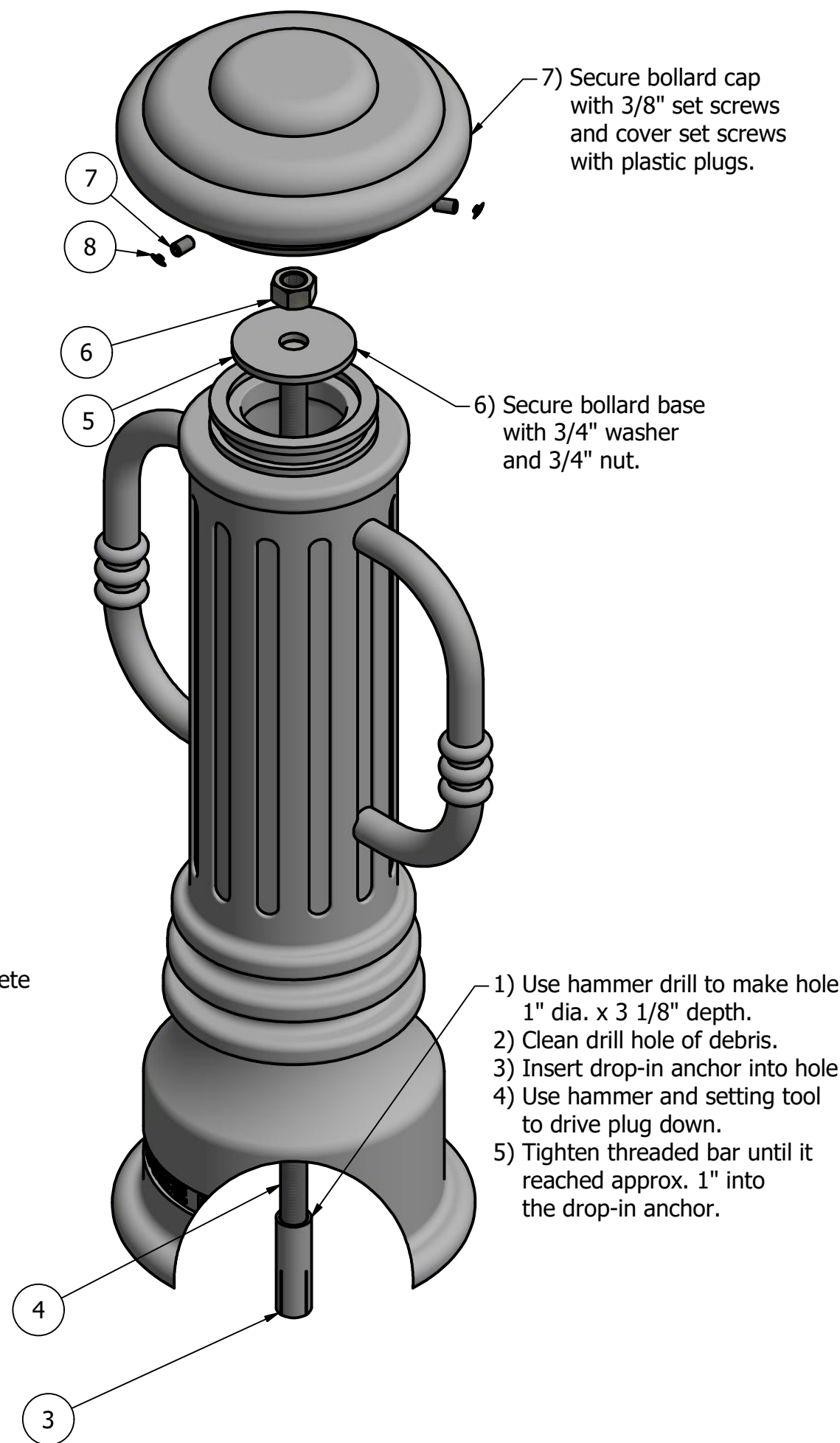


# Bollard R-7591-B



## Notes:

- 1) Bollard post is provided as shown. Concrete, foundation and/or installation ordered separately or provided by others.
- 2) Minimum foundation sizes depend on local soil conditions, weather conditions, and engineering requirements.
- 3) Dimensions provided herein is for reference only. Please consult Reliance Foundry sales professionals if any dimension is critical to your particular installation.
- 4) Reliance Foundry reserves the right to amend design and specifications without prior notice for product improvement.



## Tools needed:

- 1) Measuring tape
- 2) 1 1/8" wrench
- 3) 3/16" hex key
- 4) Hammer drill
- 5) 1" Masonry drill bit
- 6) Hammer
- 7) Drop-in concrete insert setting tool

## General Description:

The R-7591-B Bike Bollard offers premium decorative aesthetics and a fluted body. Bike-locking arms are bolted internally to ensure secure storage for cyclists. Locking arms can also be used to assist in removal and transport for removable applications. R-7591-B Bike bollards feature a decorative cast ductile iron assembly, powder coated in 1 of 6 custom colors for exceptional durability and corrosion resistance. Reinforce bollards with embedded steel pipes or select from a range of mounting options: surface or embedded anchors or removable mountings.

## Specifications:

Height: 31 3/4"  
Base Diameter: 10 1/4"  
Weight: 84 lbs ( Bollard Only )  
Material: Ductile Iron w/ Stainless Steel Bike Arms  
Max. Interior Security Post Size:  
3 1/2" x 25" (Diameter x Height)

## Finish Options:

- Polyester Powdercoated

See Reliance Foundry's standard color options at:  
[www.reliance-foundry.com/bollard/colors-bollards](http://www.reliance-foundry.com/bollard/colors-bollards)

## Installation Options:

- Fixed - Anchor Casting in New Concrete (see sheet 2 of 12)
- Fixed - Concrete Insert Anchor in Existing Concrete (see sheet 3 of 12)
- Fixed - Adhesive Anchor in Existing Concrete (see sheet 4 of 12)
- Fixed - Anchor Casting with Concrete Form (see sheet 5 of 12)
- Post Cover - New Post in New Concrete (see sheet 6 of 12)
- Post Cover - New Post in Existing Concrete (see sheet 7 of 12)
- Post Cover - Existing Post with Adhesive Anchor (see sheet 8 of 12)
- Post Cover - Existing Post with Concrete Anchor (see sheet 9 of 12)
- Removable - Anchor Casting in New Concrete (see sheet 10 of 12)
- Removable - Concrete Insert Anchor in Existing Concrete (see sheet 11 of 12)
- Removable - Premium Retractable in New Concrete (see sheet 12 of 12)

For more information on bollard post installation, please visit:  
[www.reliance-foundry.com/bollard/installation-bollards](http://www.reliance-foundry.com/bollard/installation-bollards)

## Care and Maintenance:

Reliance's line of bollards are finished with a long-lasting powder-coating. Proper care and maintenance are required. Regularly-performed inspections and routine cleaning will ensure that a bollard retains its aesthetic appeal and does not become damaged by the elements.

See Reliance Foundry's maintenance guide at:  
[www.reliance-foundry.com/bollard/maintenance-bollards](http://www.reliance-foundry.com/bollard/maintenance-bollards)

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## Bollard R-7591-B

PARTS LIST					
ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL	WEIGHT
1	1	R7591B	R7591 Base w/ Stainless Steel Bike Arms	Ductile Iron Powder Coated	65 lbs
2	1	R7591C	R7591 Cap	Ductile Iron Powder Coated	19 lbs
3	1	Drop-in Concrete Insert 3/4"	Drop-in Concrete Insert 3/4" - requires 1" x 3 1/8" hole (dia. x depth)	Steel Plated	1/2 lbs
4	1	R7500BAR 3/4"	R7500 Threaded Bar 3/4" x 31"	Steel Plated	3 1/4 lbs
5	1	Washer 3/4" OD 3 1/2"	Washer 3/4" OD 3 1/2" Thick 1/4"	Steel Plated	5/8 lbs
6	1	Hex Nut 3/4"	Hex Nut 3/4" - requires 1 1/8" wrench	Steel Plated	1/8 lbs
7	3	Hexagon Socket Set Screw 3/8" x 5/8"	Hexagon Socket Set Screw 3/8" x 5/8" - requires 3/16" hex key	Stainless Steel	
8	3	Polyethylene Plug 3/8"	Polyethylene Plug 3/8"	LDPE Black	

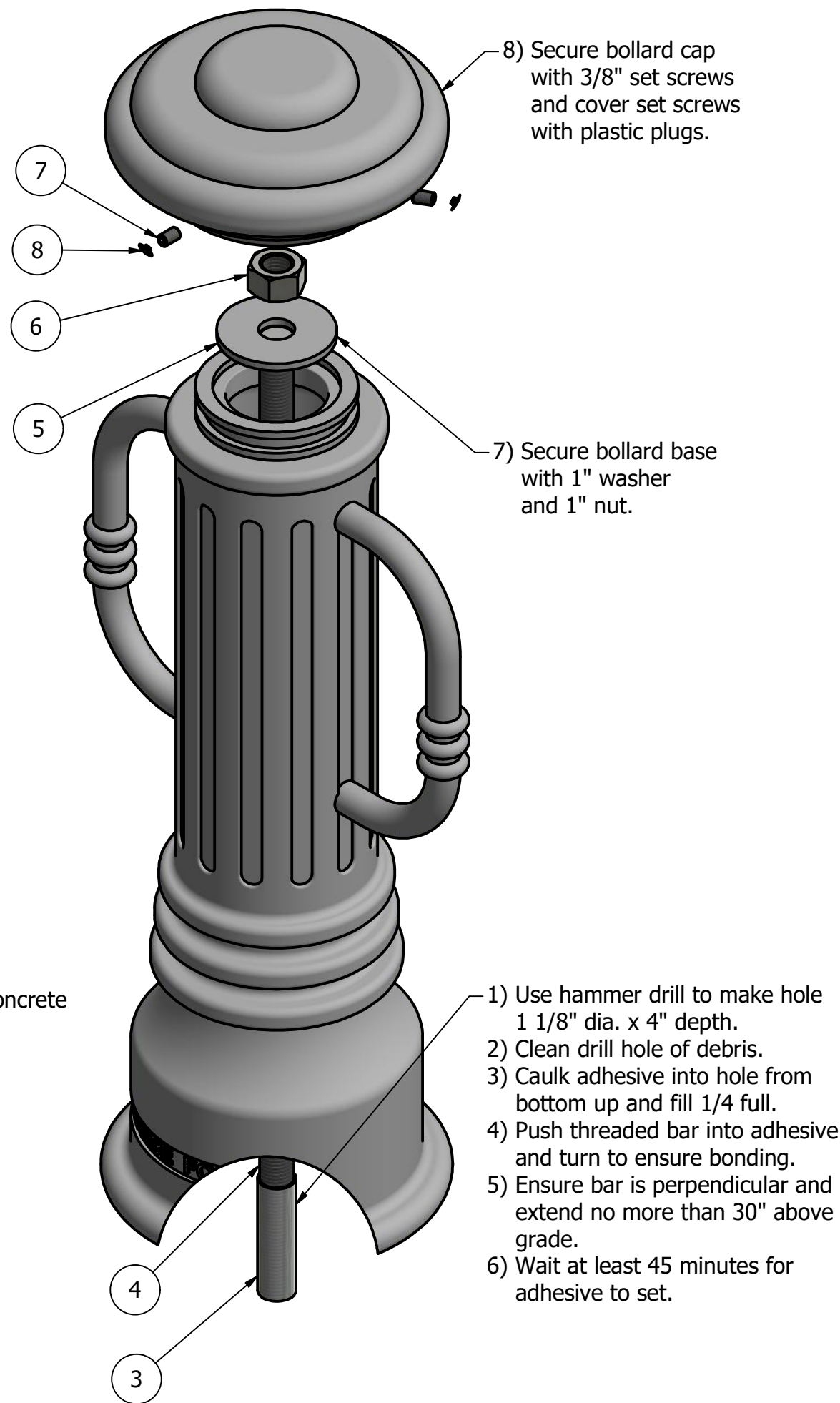
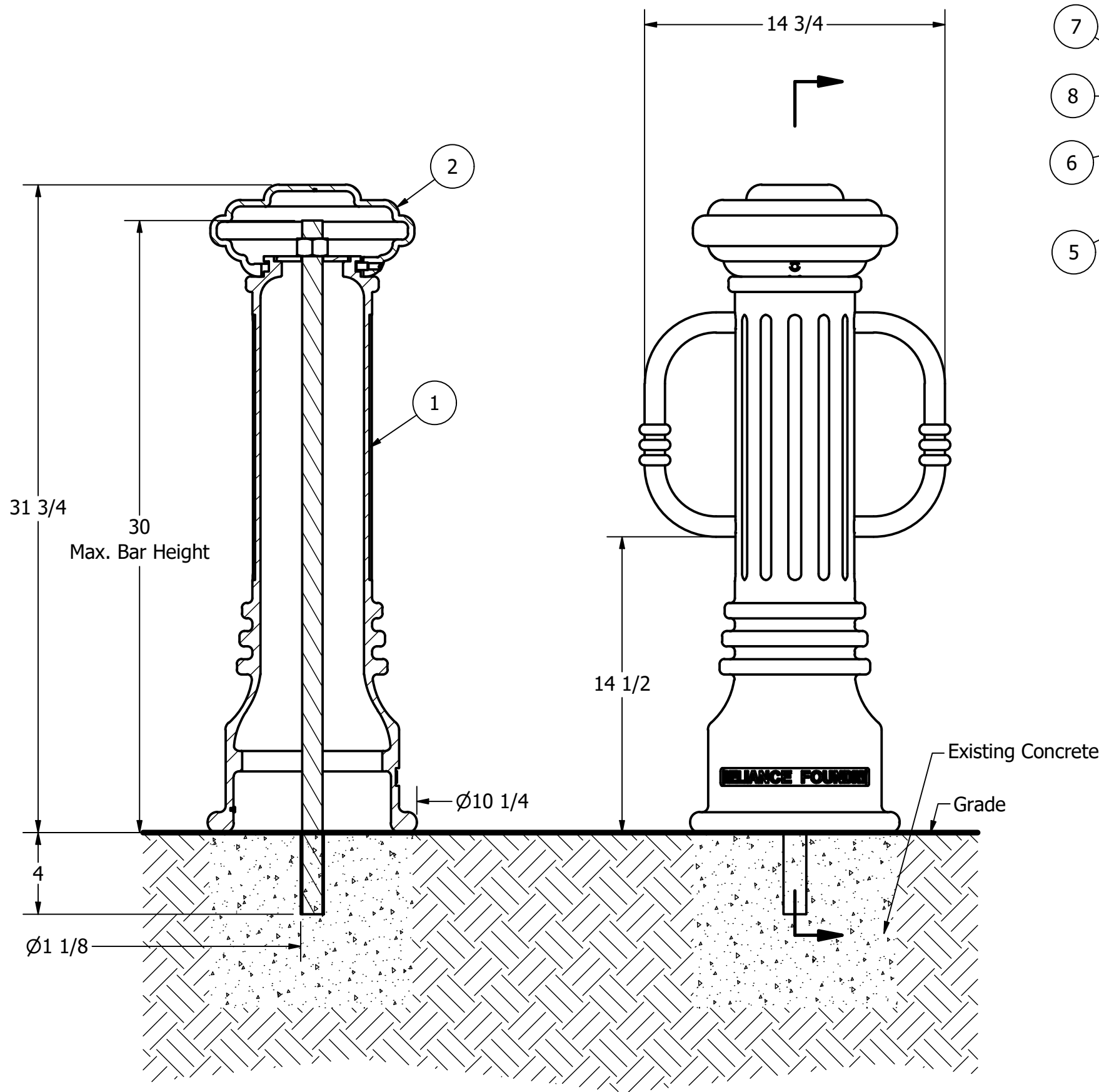
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SHEET 3 OF 12



Bollard R-7591-B



Tools needed:

- 1) Measuring tape
- 2) 1 1/2" wrench
- 3) 3/16" hex key
- 4) Hammer drill
- 5) 1 1/8" Masonry drill bit
- 6) Caulking gun and utility knife

General Description:

The R-7591-B Bike Bollard offers premium decorative aesthetics and a fluted body. Bike-locking arms are bolted internally to ensure secure storage for cyclists. Locking arms can also be used to assist in removal and transport for removable applications. R-7591-B Bike bollards feature a decorative cast ductile iron assembly, powder coated in 1 of 6 custom colors for exceptional durability and corrosion resistance. Reinforce bollards with embedded steel pipes or select from a range of mounting options: surface or embedded anchors or removable mountings.

Specifications:

Height: 31 3/4"  
Base Diameter: 10 1/4"  
Weight: 84 lbs ( Bollard Only )  
Material: Ductile Iron w/ Stainless Steel Bike Arms  
Max. Interior Security Post Size:  
3 1/2" x 25" (Diameter x Height)

Finish Options:

⊙ Polyester Powdercoated

See Reliance Foundry's standard color options at:  
[www.reliance-foundry.com/bollard/colors-bollards](http://www.reliance-foundry.com/bollard/colors-bollards)

Installation Options:

- Fixed - Anchor Casting in New Concrete (see sheet 2 of 12)
- Fixed - Concrete Insert Anchor in Existing Concrete (see sheet 3 of 12)
- ⊙ Fixed - Adhesive Anchor in Existing Concrete (see sheet 4 of 12)
- Fixed - Anchor Casting with Concrete Form (see sheet 5 of 12)
- Post Cover - New Post in New Concrete (see sheet 6 of 12)
- Post Cover - New Post in Existing Concrete (see sheet 7 of 12)
- Post Cover - Existing Post with Adhesive Anchor (see sheet 8 of 12)
- Post Cover - Existing Post with Concrete Anchor (see sheet 9 of 12)
- Removable - Anchor Casting in New Concrete (see sheet 10 of 12)
- Removable - Concrete Insert Anchor in Existing Concrete (see sheet 11 of 12)
- Removable - Premium Retractable in New Concrete (see sheet 12 of 12)

For more information on bollard post installation, please visit:  
[www.reliance-foundry.com/bollard/installation-bollards](http://www.reliance-foundry.com/bollard/installation-bollards)

Care and Maintenance:

Reliance's line of bollards are finished with a long-lasting powder-coating. Proper care and maintenance are required. Regularly-performed inspections and routine cleaning will ensure that a bollard retains its aesthetic appeal and does not become damaged by the elements.

See Reliance Foundry's maintenance guide at:  
[www.reliance-foundry.com/bollard/maintenance-bollards](http://www.reliance-foundry.com/bollard/maintenance-bollards)

Notes:

- 1) Bollard post is provided as shown. Concrete, foundation and/or installation ordered separately or provided by others.
- 2) Minimum foundation sizes depend on local soil conditions, weather conditions, and engineering requirements.
- 3) Dimensions provided herein is for reference only. Please consult Reliance Foundry sales professionals if any dimension is critical to your particular installation.
- 4) Reliance Foundry reserves the right to amend design and specifications without prior notice for product improvement.

PARTS LIST

ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL	WEIGHT
1	1	R7591B	R7591 Base w/ Stainless Steel Bike Arms	Ductile Iron Powder Coated	65 lbs
2	1	R7591C	R7591 Cap	Ductile Iron Powder Coated	19 lbs
3	1	Adhesive Anchor	AC100+ Gold Adhesive Anchoring System	Vinylester Adhesive Mortar	5/8 lbs
4	1	R7500BAR 1"	R7500 Threaded Bar 1" x 34"	Steel Plated	6 1/4 lbs
5	1	Washer 1" OD 3 1/2"	Washer 1" OD 3 1/2" Thick 1/4"	Steel Plated	5/8 lbs
6	1	Hex Nut 1"	Hex Nut 1" - requires 1 1/2" wrench	Steel Plated	1/4 lbs
7	3	Hexagon Socket Set Screw 3/8" x 5/8"	Hexagon Socket Set Screw 3/8" x 5/8" - requires 3/16" hex key	Stainless Steel	
8	3	Polyethylene Plug 3/8"	Polyethylene Plug 3/8"	LDPE Black	

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Bollard R-7591-B

SIZE	DWG NO	REV
C	R7591B	C5

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1



- A



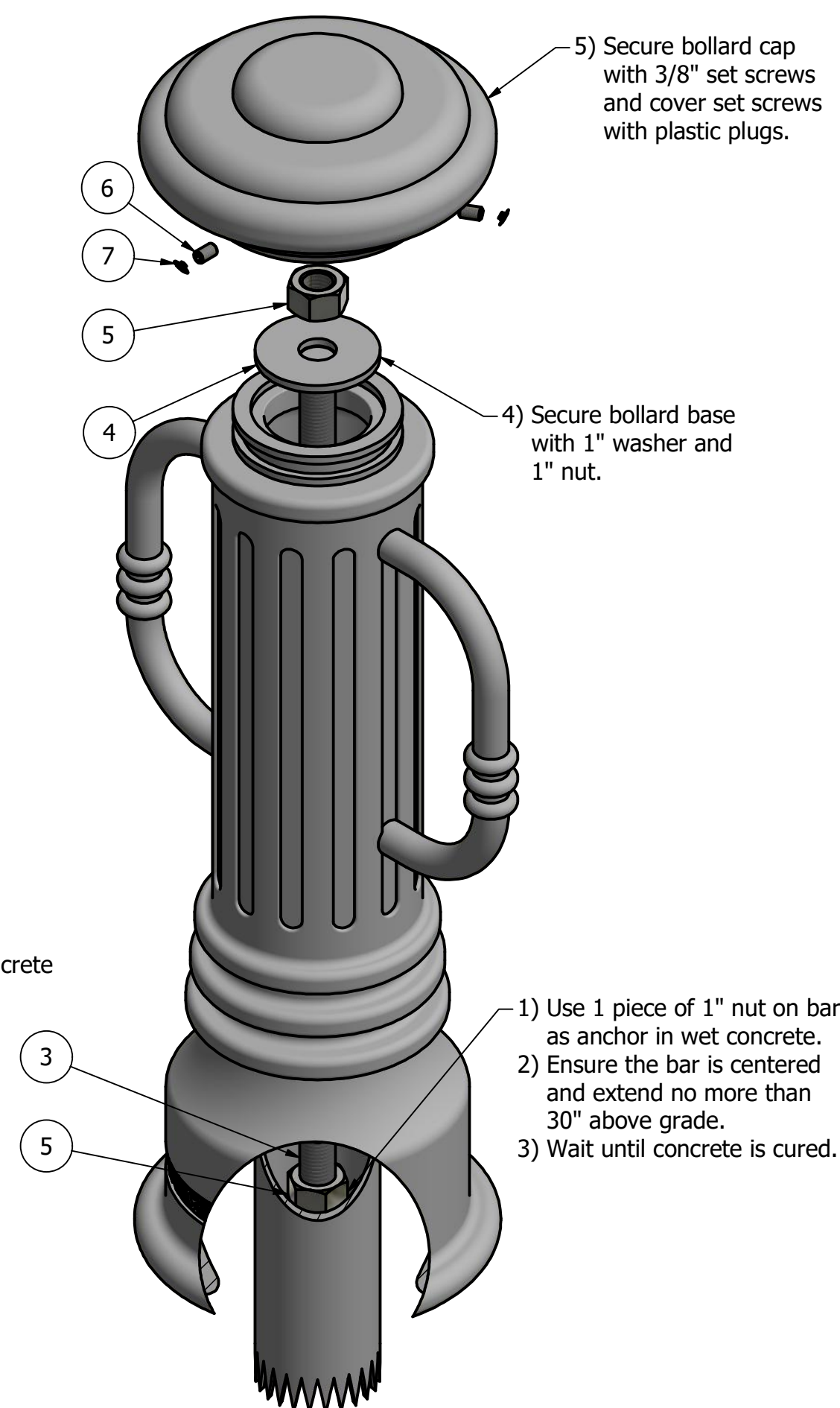
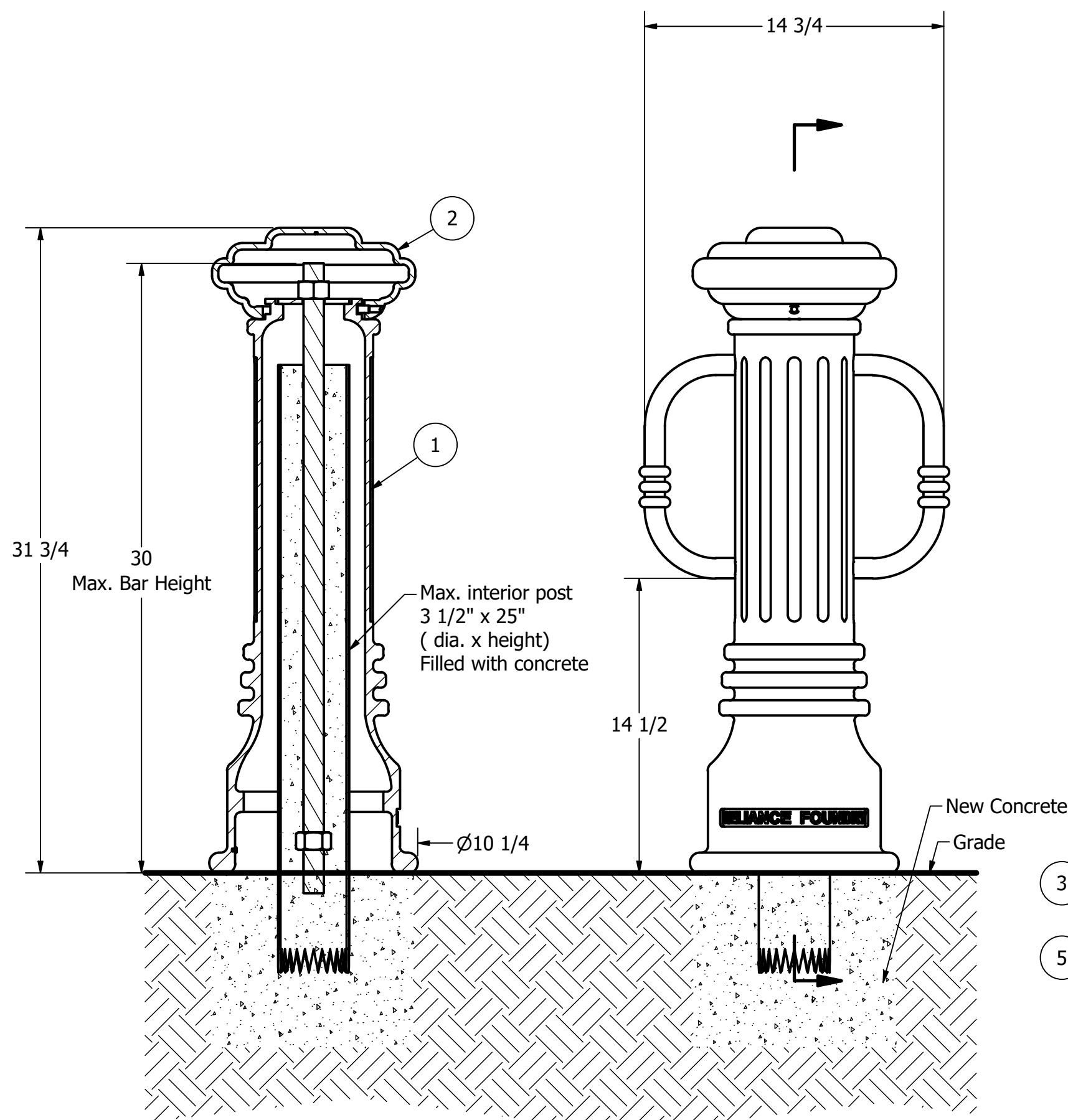
- Tools needed:
- 1) Measuring tape
  - 2) 1 1/2" wrench
  - 3) 3/16" hex key

	TITLE
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C5

SHEET 5 OF 12

# Bollard R-7591-B



## Notes:

- 1) Bollard post is provided as shown. Concrete, foundation and/or installation ordered separately or provided by others.
- 2) Minimum foundation sizes depend on local soil conditions, weather conditions, and engineering requirements.
- 3) Dimensions provided herein is for reference only. Please consult Reliance Foundry sales professionals if any dimension is critical to your particular installation.
- 4) Reliance Foundry reserves the right to amend design and specifications without prior notice for product improvement.

## Tools needed:

- 1) Measuring tape
- 2) 1 1/2" wrench
- 3) 3/16" hex key

## General Description:

The R-7591-B Bike Bollard offers premium decorative aesthetics and a fluted body. Bike-locking arms are bolted internally to ensure secure storage for cyclists. Locking arms can also be used to assist in removal and transport for removable applications. R-7591-B Bike bollards feature a decorative cast ductile iron assembly, powder coated in 1 of 6 custom colors for exceptional durability and corrosion resistance. Reinforce bollards with embedded steel pipes or select from a range of mounting options: surface or embedded anchors or removable mountings.

## Specifications:

Height: 31 3/4"  
Base Diameter: 10 1/4"  
Weight: 84 lbs ( Bollard Only )  
Material: Ductile Iron w/ Stainless Steel Bike Arms  
Max. Interior Security Post Size:  
3 1/2" x 25" (Diameter x Height)

## Finish Options:

⊙ Polyester Powdercoated

See Reliance Foundry's standard color options at:  
[www.reliance-foundry.com/bollard/colors-bollards](http://www.reliance-foundry.com/bollard/colors-bollards)

## Installation Options:

- Fixed - Anchor Casting in New Concrete (see sheet 2 of 12)
- Fixed - Concrete Insert Anchor in Existing Concrete (see sheet 3 of 12)
- Fixed - Adhesive Anchor in Existing Concrete (see sheet 4 of 12)
- Fixed - Anchor Casting with Concrete Form (see sheet 5 of 12)
- ⊙ Post Cover - New Post in New Concrete (see sheet 6 of 12)
- Post Cover - New Post in Existing Concrete (see sheet 7 of 12)
- Post Cover - Existing Post with Adhesive Anchor (see sheet 8 of 12)
- Post Cover - Existing Post with Concrete Anchor (see sheet 9 of 12)
- Removable - Anchor Casting in New Concrete (see sheet 10 of 12)
- Removable - Concrete Insert Anchor in Existing Concrete (see sheet 11 of 12)
- Removable - Premium Retractable in New Concrete (see sheet 12 of 12)

For more information on bollard post installation, please visit:  
[www.reliance-foundry.com/bollard/installation-bollards](http://www.reliance-foundry.com/bollard/installation-bollards)

## Care and Maintenance:

Reliance's line of bollards are finished with a long-lasting powder-coating. Proper care and maintenance are required. Regularly-performed inspections and routine cleaning will ensure that a bollard retains its aesthetic appeal and does not become damaged by the elements.

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[www.reliance-foundry.com/bollard/maintenance-bollards](http://www.reliance-foundry.com/bollard/maintenance-bollards)

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## Bollard R-7591-B

PARTS LIST					
ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL	WEIGHT
1	1	R7591B	R7591 Base w/ Stainless Steel Bike Arms	Ductile Iron Powder Coated	65 lbs
2	1	R7591C	R7591 Cap	Ductile Iron Powder Coated	19 lbs
3	1	R7500BAR 1"	R7500 Threaded Bar 1" x 31"	Steel Plated	6 3/4 lbs
4	1	Washer 1" OD 3 1/2"	Washer 1" OD 3 1/2" Thick 1/4"	Steel Plated	5/8 lbs
5	2	Hex Nut 1"	Hex Nut 1" - requires 1 1/2" wrench	Steel Plated	1/4 lbs
6	3	Hexagon Socket Set Screw 3/8" x 5/8"	Hexagon Socket Set Screw 3/8" x 5/8" - requires 3/16" hex key	Stainless Steel	
7	3	Polyethylene Plug 3/8"	Polyethylene Plug 3/8"	LDPE Black	

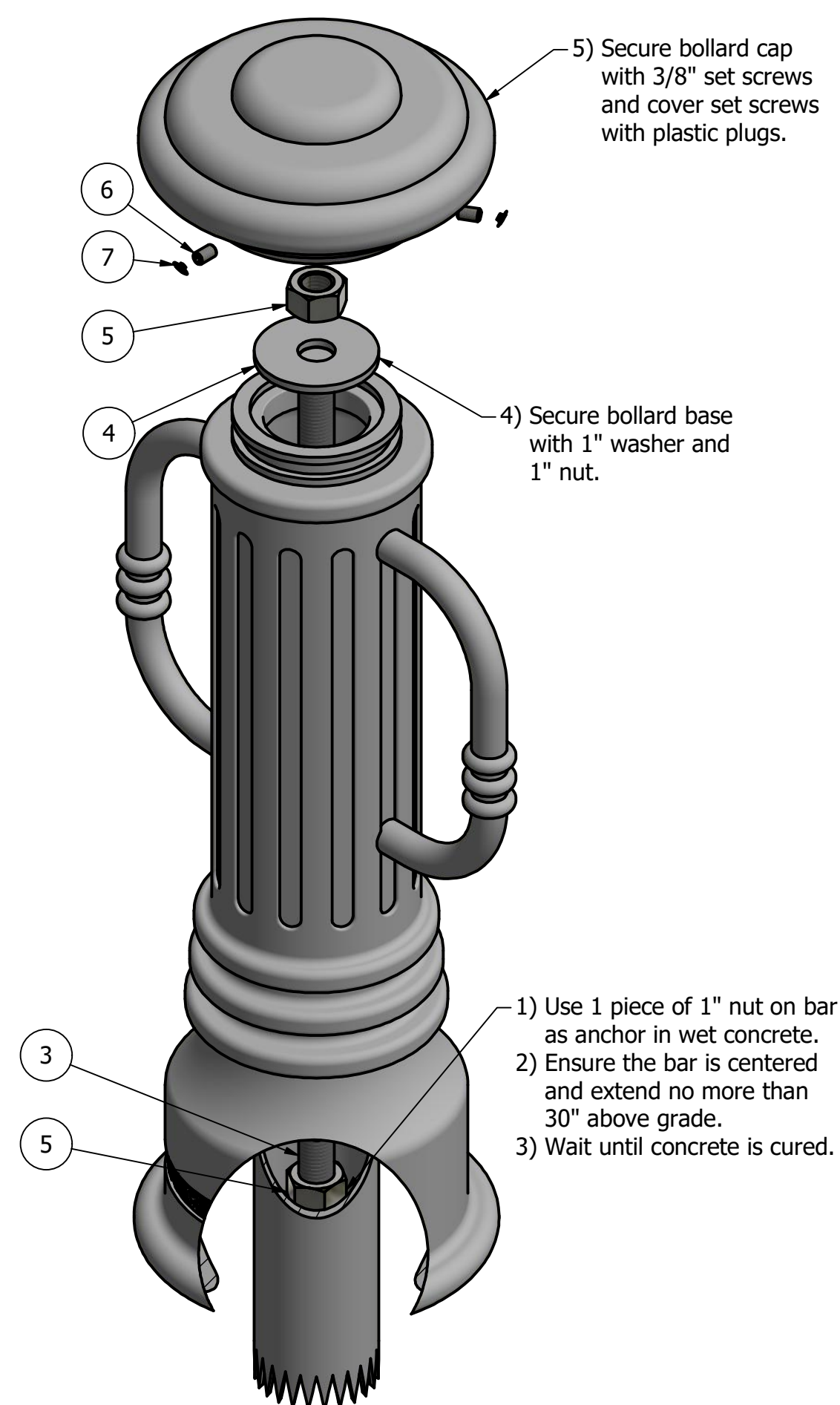
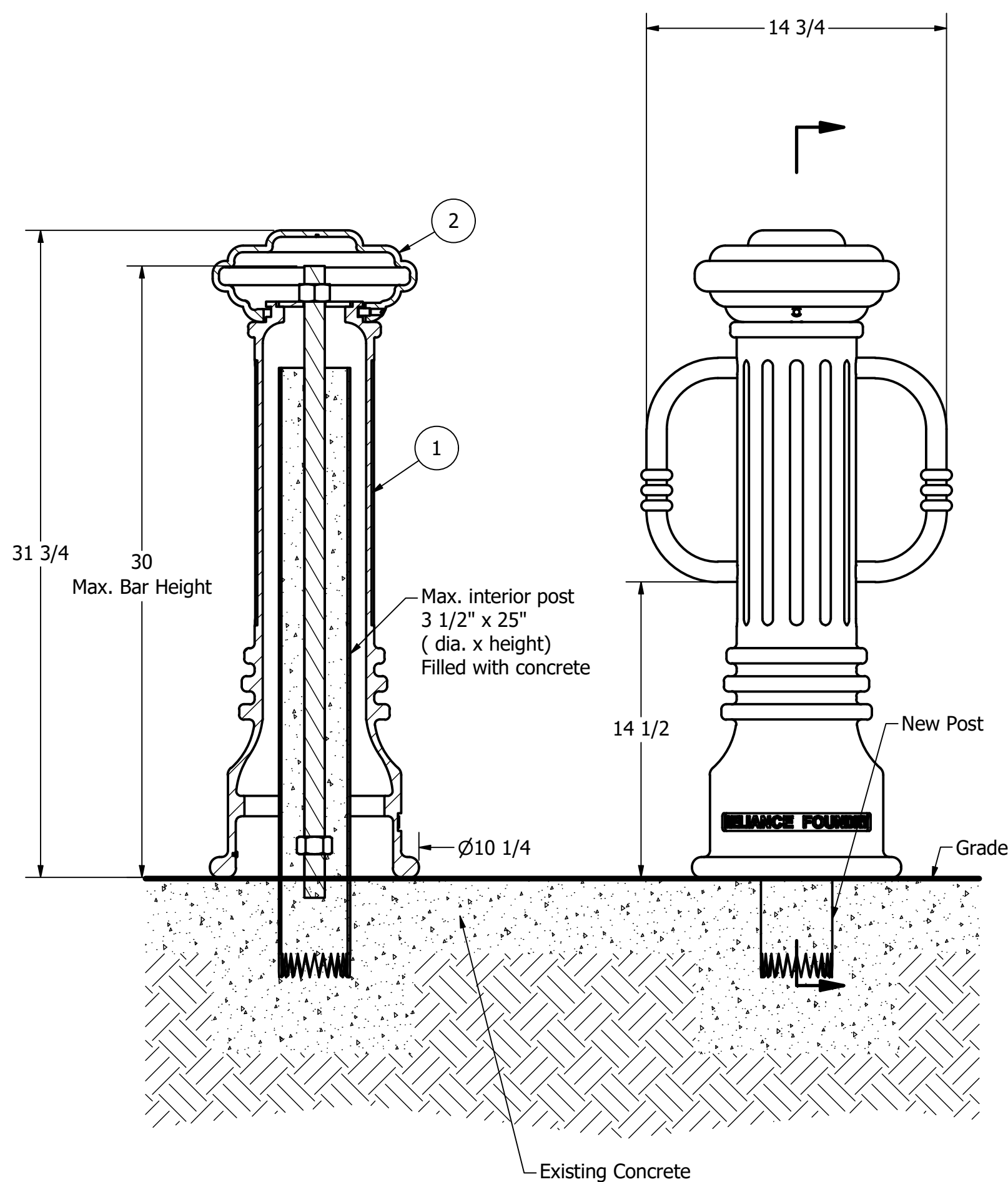
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SHEET 6 OF 12



# Bollard R-7591-B



## General Description:

The R-7591-B Bike Bollard offers premium decorative aesthetics and a fluted body. Bike-locking arms are bolted internally to ensure secure storage for cyclists. Locking arms can also be used to assist in removal and transport for removable applications. R-7591-B Bike bollards feature a decorative cast ductile iron assembly, powder coated in 1 of 6 custom colors for exceptional durability and corrosion resistance. Reinforce bollards with embedded steel pipes or select from a range of mounting options: surface or embedded anchors or removable mountings.

## Specifications:

Height: 31 3/4"  
Base Diameter: 10 1/4"  
Weight: 84 lbs ( Bollard Only )  
Material: Ductile Iron w/ Stainless Steel Bike Arms  
Max. Interior Security Post Size:  
3 1/2" x 25" (Diameter x Height)

## Finish Options:

⊙ Polyester Powdercoated

See Reliance Foundry's standard color options at:  
[www.reliance-foundry.com/bollard/colors-bollards](http://www.reliance-foundry.com/bollard/colors-bollards)

## Installation Options:

- Fixed - Anchor Casting in New Concrete (see sheet 2 of 12)
- Fixed - Concrete Insert Anchor in Existing Concrete (see sheet 3 of 12)
- Fixed - Adhesive Anchor in Existing Concrete (see sheet 4 of 12)
- Fixed - Anchor Casting with Concrete Form (see sheet 5 of 12)
- Post Cover - New Post in New Concrete (see sheet 6 of 12)
- ⊙ Post Cover - New Post in Existing Concrete (see sheet 7 of 12)
- Post Cover - Existing Post with Adhesive Anchor (see sheet 8 of 12)
- Post Cover - Existing Post with Concrete Anchor (see sheet 9 of 12)
- Removable - Anchor Casting in New Concrete (see sheet 10 of 12)
- Removable - Concrete Insert Anchor in Existing Concrete (see sheet 11 of 12)
- Removable - Premium Retractable in New Concrete (see sheet 12 of 12)

For more information on bollard post installation, please visit:  
[www.reliance-foundry.com/bollard/installation-bollards](http://www.reliance-foundry.com/bollard/installation-bollards)

## Care and Maintenance:

Reliance's line of bollards are finished with a long-lasting powder-coating. Proper care and maintenance are required. Regularly-performed inspections and routine cleaning will ensure that a bollard retains its aesthetic appeal and does not become damaged by the elements.

See Reliance Foundry's maintenance guide at:  
[www.reliance-foundry.com/bollard/maintenance-bollards](http://www.reliance-foundry.com/bollard/maintenance-bollards)

### Notes:

- 1) Bollard post is provided as shown. Concrete, foundation and/or installation ordered separately or provided by others.
- 2) Minimum foundation sizes depend on local soil conditions, weather conditions, and engineering requirements.
- 3) Dimensions provided herein is for reference only. Please consult Reliance Foundry sales professionals if any dimension is critical to your particular installation.
- 4) Reliance Foundry reserves the right to amend design and specifications without prior notice for product improvement.

### Tools needed:

- 1) Measuring tape
- 2) 1 1/2" wrench
- 3) 3/16" hex key

### PARTS LIST

ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL	WEIGHT
1	1	R7591B	R7591 Base w/ Stainless Steel Bike Arms	Ductile Iron Powder Coated	65 lbs
2	1	R7591C	R7591 Cap	Ductile Iron Powder Coated	19 lbs
3	1	R7500BAR 1"	R7500 Threaded Bar 1" x 31"	Steel Plated	6 3/4 lbs
4	1	Washer 1" OD 3 1/2"	Washer 1" OD 3 1/2" Thick 1/4"	Steel Plated	5/8 lbs
5	2	Hex Nut 1"	Hex Nut 1" - requires 1 1/2" wrench	Steel Plated	1/4 lbs
6	3	Hexagon Socket Set Screw 3/8" x 5/8"	Hexagon Socket Set Screw 3/8" x 5/8" - requires 3/16" hex key	Stainless Steel	
7	3	Polyethylene Plug 3/8"	Polyethylene Plug 3/8"	LDPE Black	

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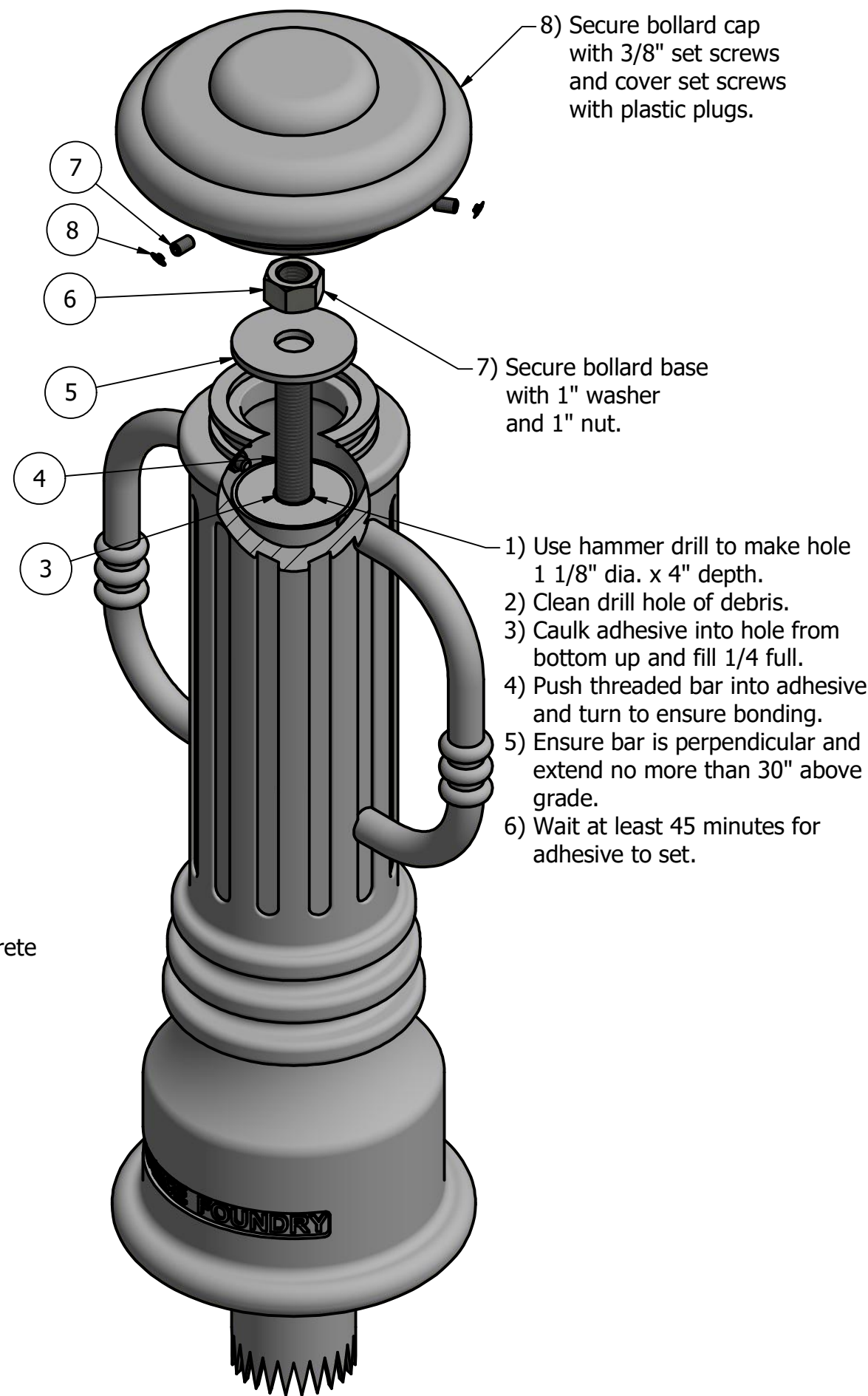
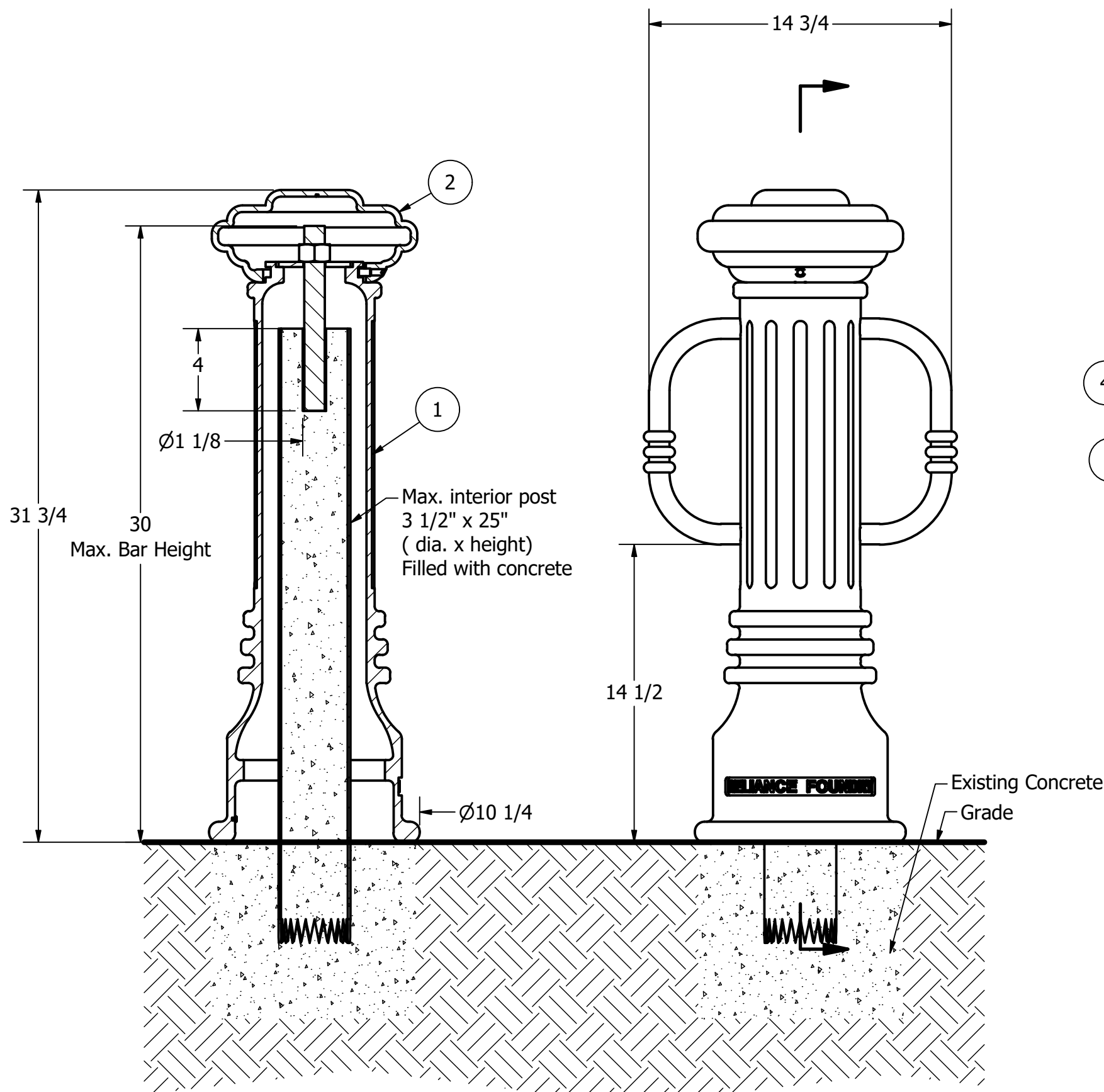
**Bollard R-7591-B**

SIZE	DWG NO	REV
C	R7591B	C5

NOT TO SCALE SHEET 7 OF 12



# Bollard R-7591-B



Tools needed:

- 1) Measuring tape
- 2) 1 1/2" wrench
- 3) 3/16" hex key
- 4) Hammer drill
- 5) 1 1/8" Masonry drill bit
- 6) Caulking gun and utility knife

## General Description:

The R-7591-B Bike Bollard offers premium decorative aesthetics and a fluted body. Bike-locking arms are bolted internally to ensure secure storage for cyclists. Locking arms can also be used to assist in removal and transport for removable applications. R-7591-B Bike bollards feature a decorative cast ductile iron assembly, powder coated in 1 of 6 custom colors for exceptional durability and corrosion resistance. Reinforce bollards with embedded steel pipes or select from a range of mounting options: surface or embedded anchors or removable mountings.

## Specifications:

Height: 31 3/4"  
Base Diameter: 10 1/4"  
Weight: 84 lbs ( Bollard Only )  
Material: Ductile Iron w/ Stainless Steel Bike Arms  
Max. Interior Security Post Size:  
3 1/2" x 25" (Diameter x Height)

## Finish Options:

⊙ Polyester Powdercoated

See Reliance Foundry's standard color options at:  
[www.reliance-foundry.com/bollard/colors-bollards](http://www.reliance-foundry.com/bollard/colors-bollards)

## Installation Options:

- Fixed - Anchor Casting in New Concrete (see sheet 2 of 12)
- Fixed - Concrete Insert Anchor in Existing Concrete (see sheet 3 of 12)
- Fixed - Adhesive Anchor in Existing Concrete (see sheet 4 of 12)
- Fixed - Anchor Casting with Concrete Form (see sheet 5 of 12)
- Post Cover - New Post in New Concrete (see sheet 6 of 12)
- Post Cover - New Post in Existing Concrete (see sheet 7 of 12)
- ⊙ Post Cover - Existing Post with Adhesive Anchor (see sheet 8 of 12)
- Post Cover - Existing Post with Concrete Anchor (see sheet 9 of 12)
- Removable - Anchor Casting in New Concrete (see sheet 10 of 12)
- Removable - Concrete Insert Anchor in Existing Concrete (see sheet 11 of 12)
- Removable - Premium Retractable in New Concrete (see sheet 12 of 12)

For more information on bollard post installation, please visit:  
[www.reliance-foundry.com/bollard/installation-bollards](http://www.reliance-foundry.com/bollard/installation-bollards)

## Care and Maintenance:

Reliance's line of bollards are finished with a long-lasting powder-coating. Proper care and maintenance are required. Regularly-performed inspections and routine cleaning will ensure that a bollard retains its aesthetic appeal and does not become damaged by the elements.

See Reliance Foundry's maintenance guide at:  
[www.reliance-foundry.com/bollard/maintenance-bollards](http://www.reliance-foundry.com/bollard/maintenance-bollards)

### Notes:

- 1) Bollard post is provided as shown. Concrete, foundation and/or installation ordered separately or provided by others.
- 2) Minimum foundation sizes depend on local soil conditions, weather conditions, and engineering requirements.
- 3) Dimensions provided herein is for reference only. Please consult Reliance Foundry sales professionals if any dimension is critical to your particular installation.
- 4) Reliance Foundry reserves the right to amend design and specifications without prior notice for product improvement.

### PARTS LIST

ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL	WEIGHT
1	1	R7591B	R7591 Base w/ Stainless Steel Bike Arms	Ductile Iron Powder Coated	65 lbs
2	1	R7591C	R7591 Cap	Ductile Iron Powder Coated	19 lbs
3	1	Adhesive Anchor	AC100+ Gold Adhesive Anchoring System	Vinylester Adhesive Mortar	5/8 lbs
4	1	R7500BAR 1"	R7500 Threaded Bar 1" Custom Order Length	Steel Plated	TBD
5	1	Washer 1" OD 3 1/2"	Washer 1" OD 3 1/2" Thick 1/4"	Steel Plated	5/8 lbs
6	1	Hex Nut 1"	Hex Nut 1" - requires 1 1/2" wrench	Steel Plated	1/4 lbs
7	3	Hexagon Socket Set Screw 3/8" x 5/8"	Hexagon Socket Set Screw 3/8" x 5/8" - requires 3/16" hex key	Stainless Steel	
8	3	Polyethylene Plug 3/8"	Polyethylene Plug 3/8"	LDPE Black	

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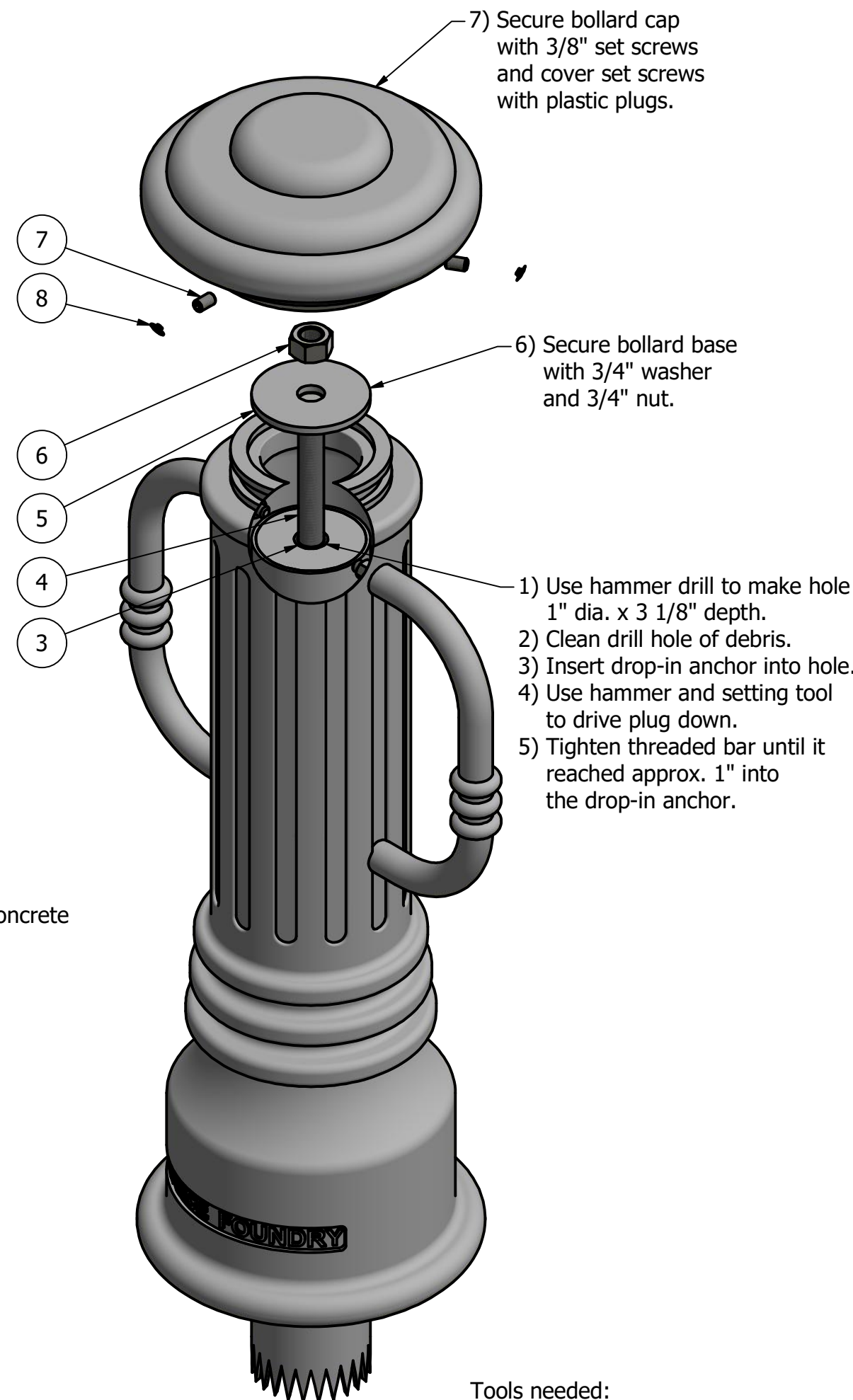
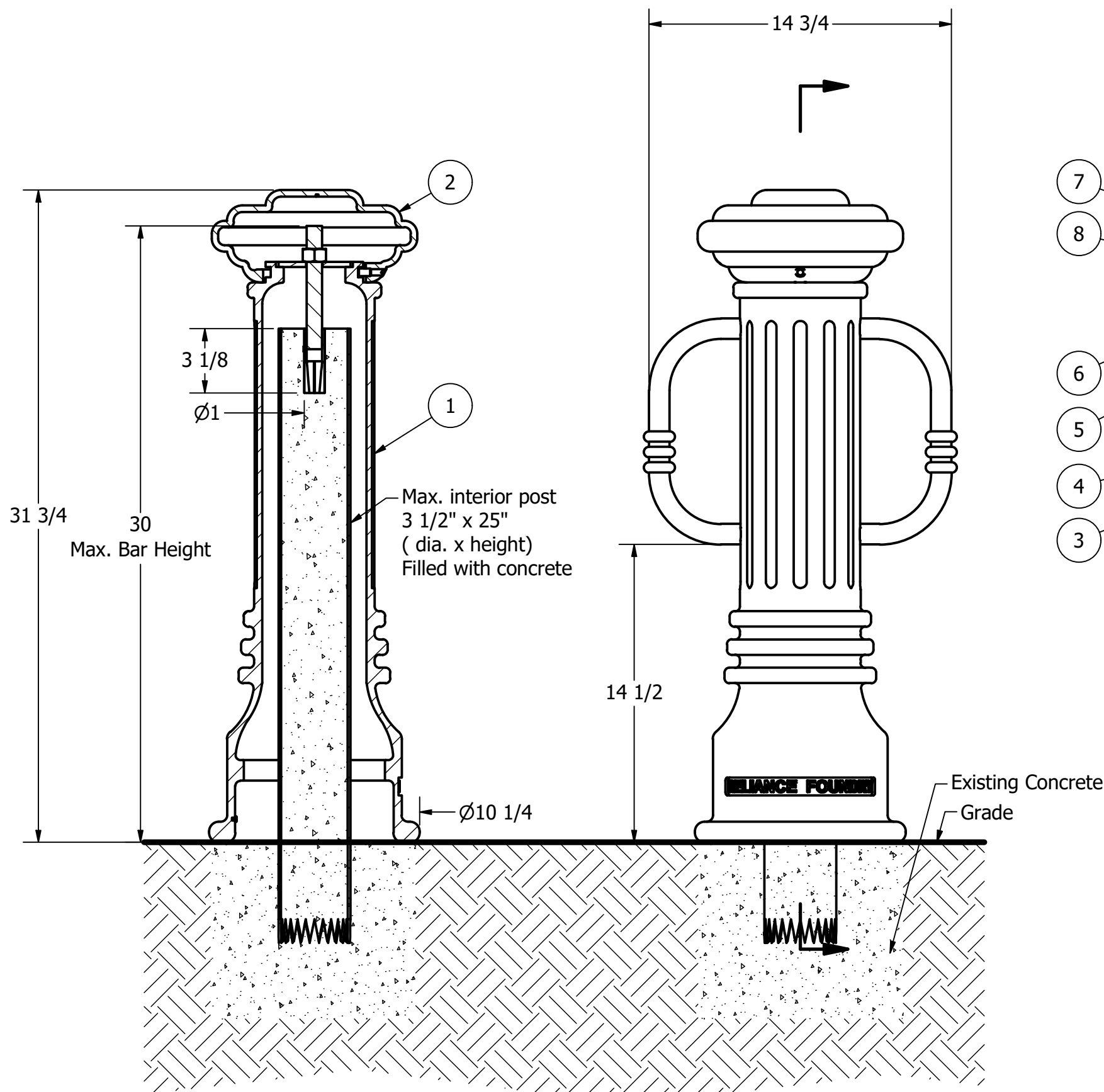
**Bollard R-7591-B**

SIZE	DWG NO	REV
C	R7591B	C5

NOT TO SCALE SHEET 8 OF 12



# Bollard R-7591-B



Tools needed:  
1) Measuring tape  
2) 1 1/8" wrench  
3) 3/16" hex key  
4) Hammer drill  
5) 1" Masonry drill bit  
6) Hammer  
7) Drop-in concrete insert setting tool

## General Description:

The R-7591-B Bike Bollard offers premium decorative aesthetics and a fluted body. Bike-locking arms are bolted internally to ensure secure storage for cyclists. Locking arms can also be used to assist in removal and transport for removable applications. R-7591-B Bike bollards feature a decorative cast ductile iron assembly, powder coated in 1 of 6 custom colors for exceptional durability and corrosion resistance. Reinforce bollards with embedded steel pipes or select from a range of mounting options: surface or embedded anchors or removable mountings.

## Specifications:

Height: 31 3/4"  
Base Diameter: 10 1/4"  
Weight: 84 lbs ( Bollard Only )  
Material: Ductile Iron w/ Stainless Steel Bike Arms  
Max. Interior Security Post Size: 3 1/2" x 25" (Diameter x Height)

## Finish Options:

⊙ Polyester Powdercoated

See Reliance Foundry's standard color options at:  
[www.reliance-foundry.com/bollard/colors-bollards](http://www.reliance-foundry.com/bollard/colors-bollards)

## Installation Options:

- Fixed - Anchor Casting in New Concrete (see sheet 2 of 12)
- Fixed - Concrete Insert Anchor in Existing Concrete (see sheet 3 of 12)
- Fixed - Adhesive Anchor in Existing Concrete (see sheet 4 of 12)
- Fixed - Anchor Casting with Concrete Form (see sheet 5 of 12)
- Post Cover - New Post in New Concrete (see sheet 6 of 12)
- Post Cover - New Post in Existing Concrete (see sheet 7 of 12)
- Post Cover - Existing Post with Adhesive Anchor (see sheet 8 of 12)
- ⊙ Post Cover - Existing Post with Concrete Anchor (see sheet 9 of 12)
- Removable - Anchor Casting in New Concrete (see sheet 10 of 12)
- Removable - Concrete Insert Anchor in Existing Concrete (see sheet 11 of 12)
- Removable - Premium Retractable in New Concrete (see sheet 12 of 12)

For more information on bollard post installation, please visit:  
[www.reliance-foundry.com/bollard/installation-bollards](http://www.reliance-foundry.com/bollard/installation-bollards)

## Care and Maintenance:

Reliance's line of bollards are finished with a long-lasting powder-coating. Proper care and maintenance are required. Regularly-performed inspections and routine cleaning will ensure that a bollard retains its aesthetic appeal and does not become damaged by the elements.

See Reliance Foundry's maintenance guide at:  
[www.reliance-foundry.com/bollard/maintenance-bollards](http://www.reliance-foundry.com/bollard/maintenance-bollards)

### Notes:

- 1) Bollard post is provided as shown. Concrete, foundation and/or installation ordered separately or provided by others.
- 2) Minimum foundation sizes depend on local soil conditions, weather conditions, and engineering requirements.
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### PARTS LIST

ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL	WEIGHT
1	1	R7591B	R7591 Base w/ Stainless Steel Bike Arms	Ductile Iron Powder Coated	65 lbs
2	1	R7591C	R7591 Cap	Ductile Iron Powder Coated	19 lbs
3	1	Drop-in Concrete Insert 3/4"	Drop-in Concrete Insert 3/4" - requires 1" x 3 1/8" hole (dia. x depth)	Steel Plated	1/2 lbs
4	1	R7500BAR 3/4"	R7500 Threaded Bar 3/4" Custom Order Length	Steel Plated	TBD
5	1	Washer 3/4" OD 3 1/2"	Washer 3/4" OD 3 1/2" Thick 1/4"	Steel Plated	5/8 lbs
6	1	Hex Nut 3/4"	Hex Nut 3/4" - requires 1 1/8" wrench	Steel Plated	1/8 lbs
7	3	Hexagon Socket Set Screw 3/8" x 5/8"	Hexagon Socket Set Screw 3/8" x 5/8" - requires 3/16" hex key	Stainless Steel	
8	3	Polyethylene Plug 3/8"	Polyethylene Plug 3/8"	LDPE Black	

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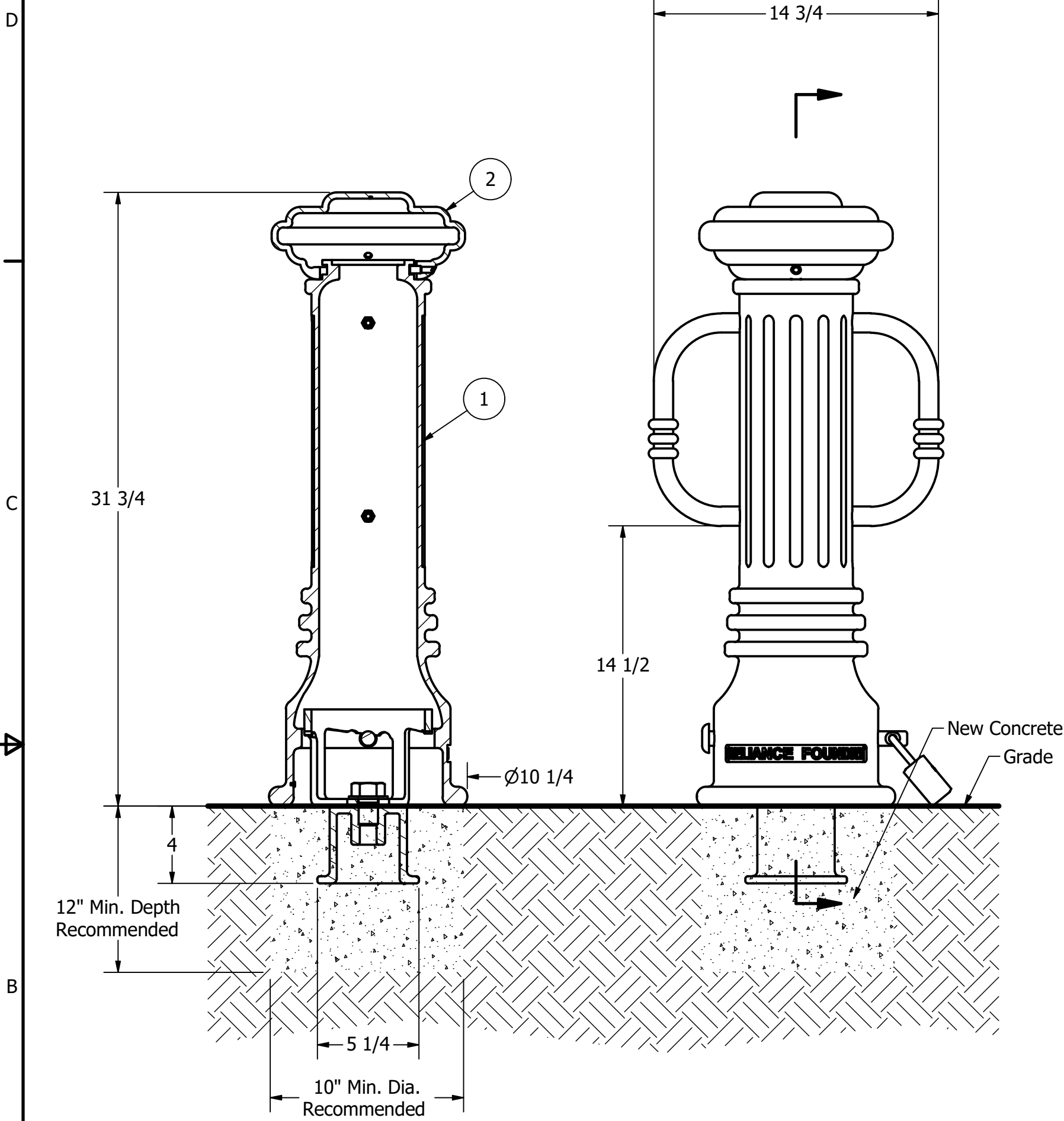
## Bollard R-7591-B

SIZE	DWG NO	REV
C	R7591B	C5

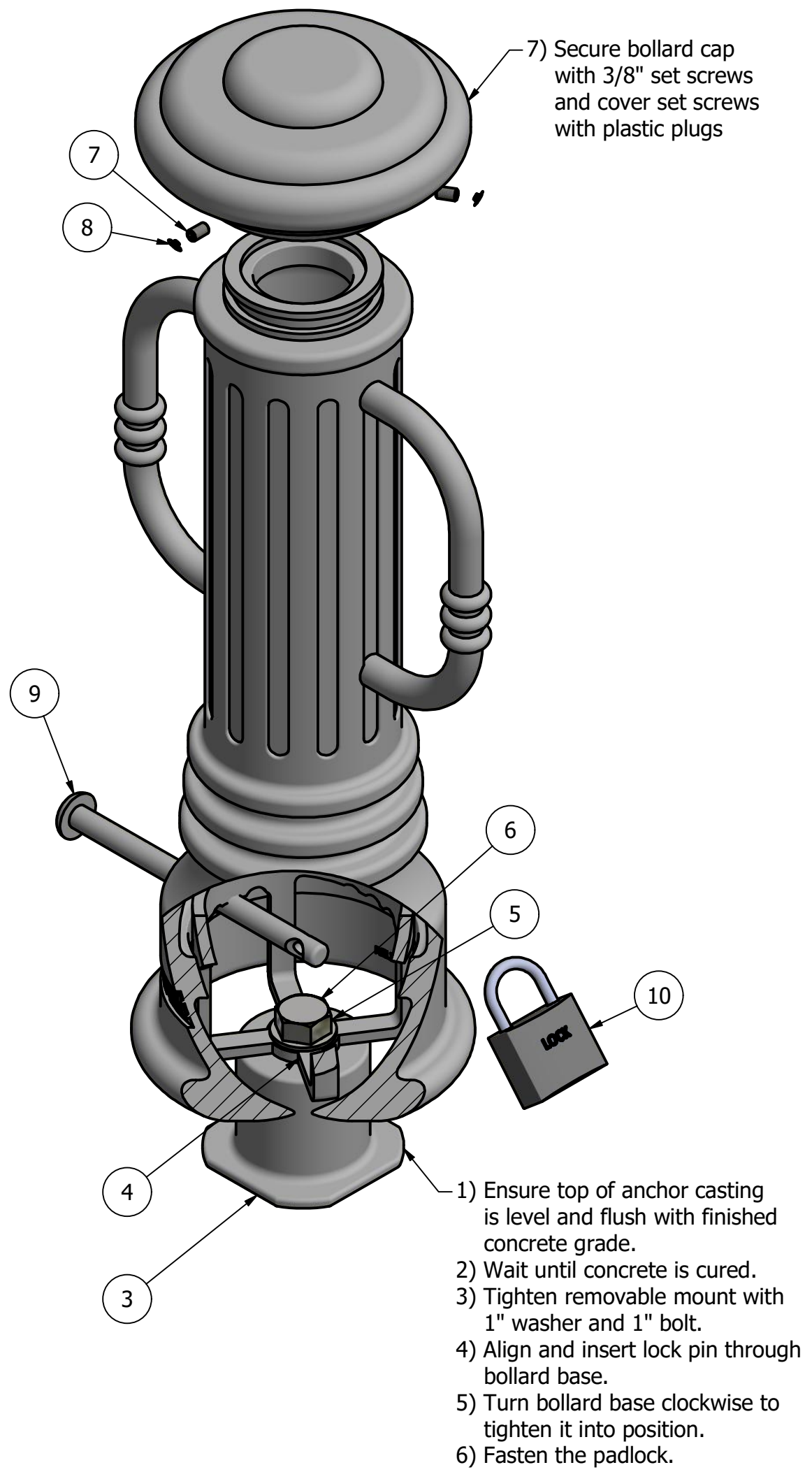
NOT TO SCALE SHEET 9 OF 12



# Bollard R-7591-B



- Notes:
- 1) Bollard post is provided as shown. Concrete, foundation and/or installation ordered separately or provided by others.
  - 2) Minimum foundation sizes depend on local soil conditions, weather conditions, and engineering requirements.
  - 3) Dimensions provided herein is for reference only. Please consult Reliance Foundry sales professionals if any dimension is critical to your particular installation.
  - 4) Reliance Foundry reserves the right to amend design and specifications without prior notice for product improvement.



- Tools needed:
- 1) Measuring tape
  - 2) 1 1/2" wrench
  - 3) 3/16" hex key

**General Description:**

The R-7591-B Bike Bollard offers premium decorative aesthetics and a fluted body. Bike-locking arms are bolted internally to ensure secure storage for cyclists. Locking arms can also be used to assist in removal and transport for removable applications. R-7591-B Bike bollards feature a decorative cast ductile iron assembly, powder coated in 1 of 6 custom colors for exceptional durability and corrosion resistance. Reinforce bollards with embedded steel pipes or select from a range of mounting options: surface or embedded anchors or removable mountings.

**Specifications:**

Height: 31 3/4"  
Base Diameter: 10 1/4"  
Weight: 84 lbs ( Bollard Only )  
Material: Ductile Iron w/ Stainless Steel Bike Arms  
Max. Interior Security Post Size:  
3 1/2" x 25" (Diameter x Height)

**Finish Options:**

⊙ Polyester Powdercoated

See Reliance Foundry's standard color options at:  
[www.reliance-foundry.com/bollard/colors-bollards](http://www.reliance-foundry.com/bollard/colors-bollards)

- Installation Options:**
- Fixed - Anchor Casting in New Concrete (see sheet 2 of 12)
  - Fixed - Concrete Insert Anchor in Existing Concrete (see sheet 3 of 12)
  - Fixed - Adhesive Anchor in Existing Concrete (see sheet 4 of 12)
  - Fixed - Anchor Casting with Concrete Form (see sheet 5 of 12)
  - Post Cover - New Post in New Concrete (see sheet 6 of 12)
  - Post Cover - New Post in Existing Concrete (see sheet 7 of 12)
  - Post Cover - Existing Post with Adhesive Anchor (see sheet 8 of 12)
  - Post Cover - Existing Post with Concrete Anchor (see sheet 9 of 12)
  - ⊙ Removable - Anchor Casting in New Concrete (see sheet 10 of 12)
  - Removable - Concrete Insert Anchor in Existing Concrete (see sheet 11 of 12)
  - Removable - Premium Retractable in New Concrete (see sheet 12 of 12)

For more information on bollard post installation, please visit:  
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**Care and Maintenance:**

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PARTS LIST					
ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL	WEIGHT
1	1	R7591B	R7591 Base w/ Bike Arm	Ductile Iron Powder Coated	65 lbs
2	1	R7591C	R7591 Cap	Ductile Iron Powder Coated	19 lbs
3	1	R7500AN 1"	R7500 Anchor Casting 1"	Ductile Iron Hot Dip Galvanized	8 3/8 lbs
4	1	R7500RM 1"	R7500 Removable Mount 1"	Steel Hot Dip Galvanized	4 5/8 lbs
5	1	Washer 1" OD 2"	Washer 1" OD 2" Thick 1/8"	Steel Plated	1/8 lbs
6	1	Hex Bolt 1" x 1 1/2"	Hex Bolt 1" x 1 1/2" - requires 1 1/2" wrench	Steel Plated	5/8 lbs
7	3	Hexagon Socket Set Screw 3/8" x 5/8"	Hexagon Socket Set Screw 3/8" x 5/8" - requires 3/16" hex key	Stainless Steel	
8	3	Polyethylene Plug 3/8"	Polyethylene Plug 3/8"	LDPE Black	
9	1	R7500 Lock Pin 3/4" x 10"	R7500 Lock Pin 3/4" x 10"	Steel Powder Coated	1 1/2 lbs
10	1	Padlock (Optional)	Optional Padlock (Brass or Stainless Steel)	Choice of Brass or Stainless Steel	5/8 lbs

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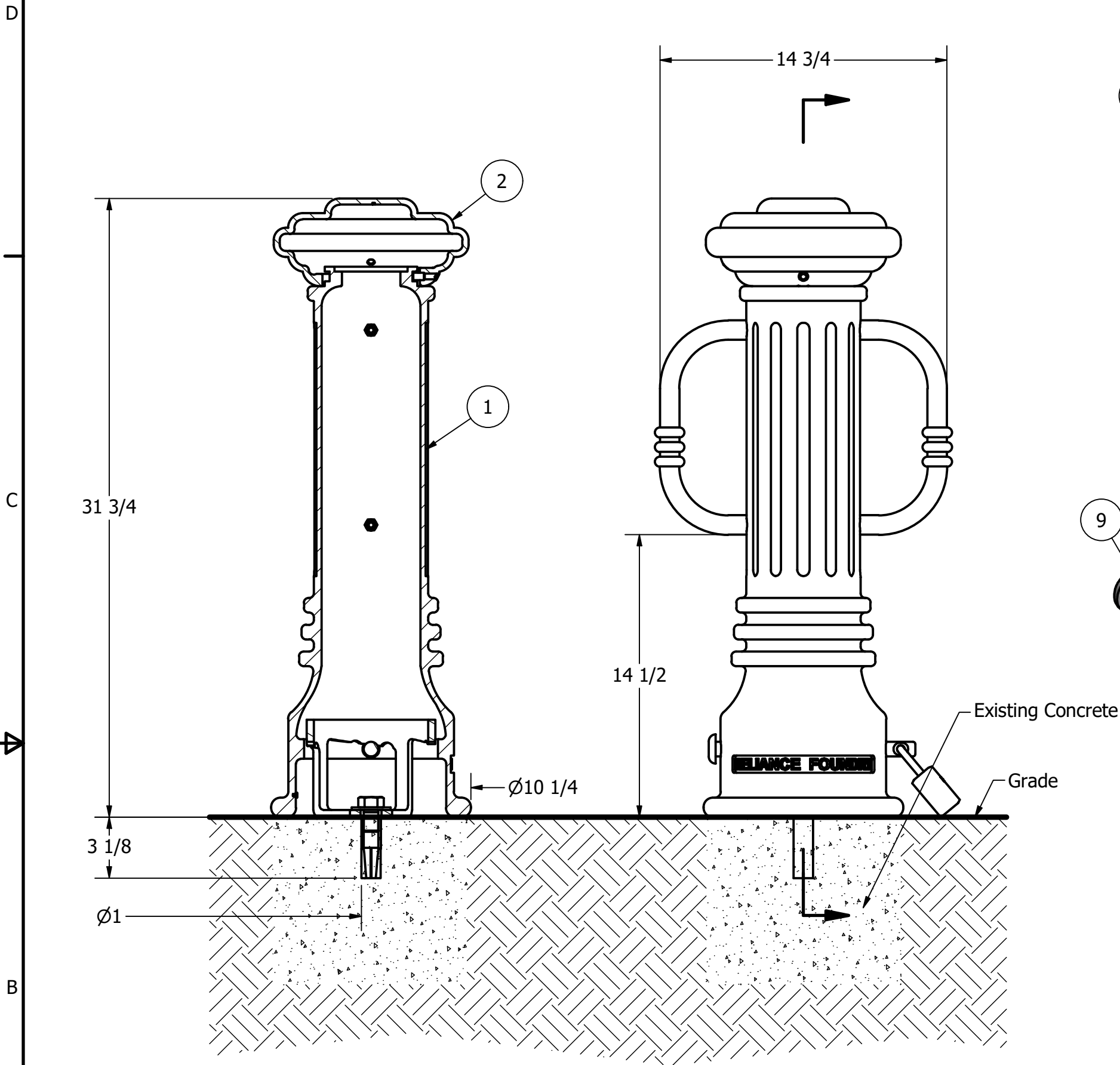
## Bollard R-7591-B

SIZE	DWG NO	REV
C	R7591B	C5

NOT TO SCALE SHEET 10 OF 12

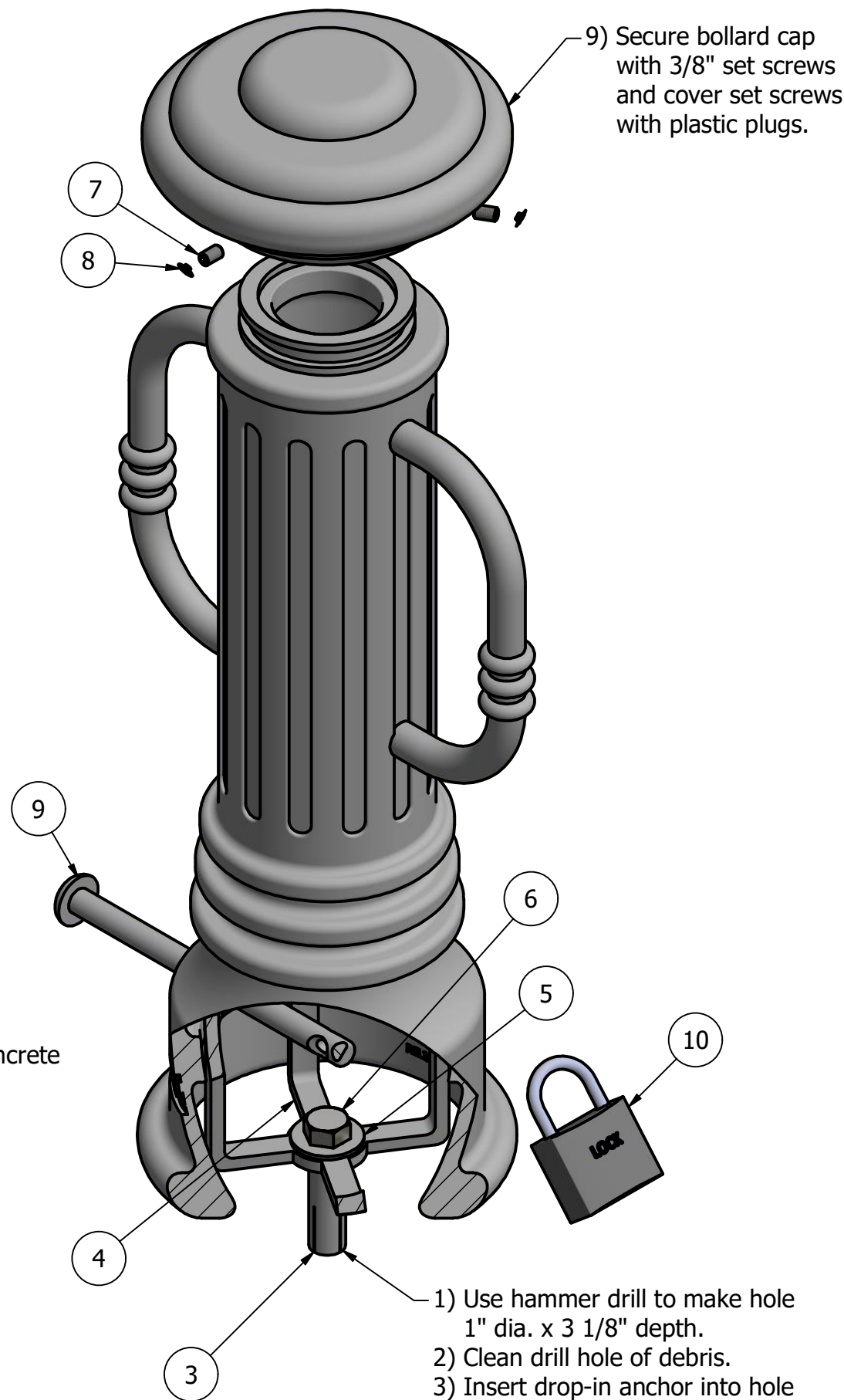


# Bollard R-7591-B



## Notes:

- 1) Bollard post is provided as shown. Concrete, foundation and/or installation ordered separately or provided by others.
- 2) Minimum foundation sizes depend on local soil conditions, weather conditions, and engineering requirements.
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- 4) Reliance Foundry reserves the right to amend design and specifications without prior notice for product improvement.



## Tools needed:

- 1) Measuring tape
- 2) 1 1/8" wrench
- 3) 3/16" hex key
- 4) Hammer drill
- 5) 1" Masonry drill bit
- 6) Hammer
- 7) Drop-in concrete insert setting tool

## General Description:

The R-7591-B Bike Bollard offers premium decorative aesthetics and a fluted body. Bike-locking arms are bolted internally to ensure secure storage for cyclists. Locking arms can also be used to assist in removal and transport for removable applications. R-7591-B Bike bollards feature a decorative cast ductile iron assembly, powder coated in 1 of 6 custom colors for exceptional durability and corrosion resistance. Reinforce bollards with embedded steel pipes or select from a range of mounting options: surface or embedded anchors or removable mountings.

## Specifications:

Height: 31 3/4"  
Base Diameter: 10 1/4"  
Weight: 84 lbs ( Bollard Only )  
Material: Ductile Iron w/ Stainless Steel Bike Arms  
Max. Interior Security Post Size:  
3 1/2" x 25" (Diameter x Height)

## Finish Options:

- ⊙ Polyester Powdercoated

See Reliance Foundry's standard color options at:  
[www.reliance-foundry.com/bollard/colors-bollards](http://www.reliance-foundry.com/bollard/colors-bollards)

## Installation Options:

- Fixed - Anchor Casting in New Concrete (see sheet 2 of 12)
- Fixed - Concrete Insert Anchor in Existing Concrete (see sheet 3 of 12)
- Fixed - Adhesive Anchor in Existing Concrete (see sheet 4 of 12)
- Fixed - Anchor Casting with Concrete Form (see sheet 5 of 12)
- Post Cover - New Post in New Concrete (see sheet 6 of 12)
- Post Cover - New Post in Existing Concrete (see sheet 7 of 12)
- Post Cover - Existing Post with Adhesive Anchor (see sheet 8 of 12)
- Post Cover - Existing Post with Concrete Anchor (see sheet 9 of 12)
- Removable - Anchor Casting in New Concrete (see sheet 10 of 12)
- ⊙ Removable - Concrete Insert Anchor in Existing Concrete (see sheet 11 of 12)
- Removable - Premium Retractable in New Concrete (see sheet 12 of 12)

For more information on bollard post installation, please visit:  
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## Care and Maintenance:

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## PARTS LIST

ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL	WEIGHT
1	1	R7591B	R7591 Base w/ Bike Arm	Ductile Iron Powder Coated	65 lbs
2	1	R7591C	R7591 Cap	Ductile Iron Powder Coated	19 lbs
3	1	Drop-in Concrete Insert 3/4"	Drop-in Concrete Insert 3/4" - requires 1" x 3 1/8" hole (dia. x depth)	Steel Plated	1/2 lbs
4	1	R7500RM 1"	R7500 Removable Mount 1"	Steel Hot Dip Galvanized	4 5/8 lbs
5	1	Washer 3/4" OD 2"	Washer 3/4" OD 2" Thick 1/8"	Steel Plated	1/8 lbs
6	1	Hex Bolt 3/4" x 1 1/4"	Hex Bolt 3/4" x 1 1/4" - requires 1 1/8" wrench	Steel Plated	1/4 lbs
7	3	Hexagon Socket Set Screw 3/8" x 5/8"	Hexagon Socket Set Screw 3/8" x 5/8" - requires 3/16" hex key	Stainless Steel	
8	3	Polyethylene Plug 3/8"	Polyethylene Plug 3/8"	LDPE Black	
9	1	R7500 Lock Pin 3/4" x 10"	R7500 Lock Pin 3/4" x 10"	Steel Powder Coated	1 1/2 lbs
10	1	Padlock (Optional)	Optional Padlock (Brass or Stainless Steel)	Choice of Brass or Stainless Steel	5/8 lbs

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Bollard R-7591-B

SIZE	DWG NO	REV
C	R7591B	C5

NOT TO SCALE SHEET 11 OF 12



# Bollard R-7591-B

D

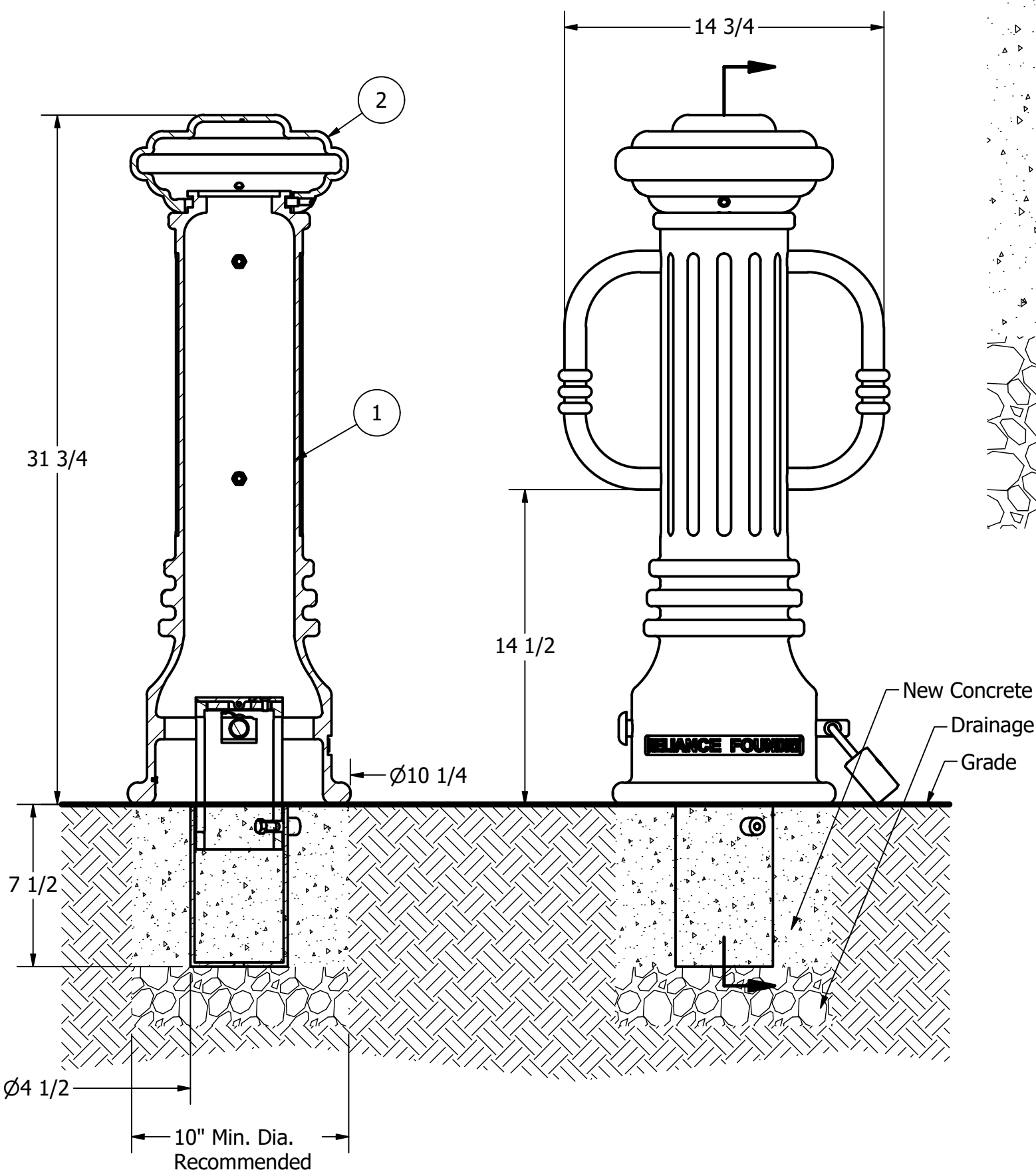
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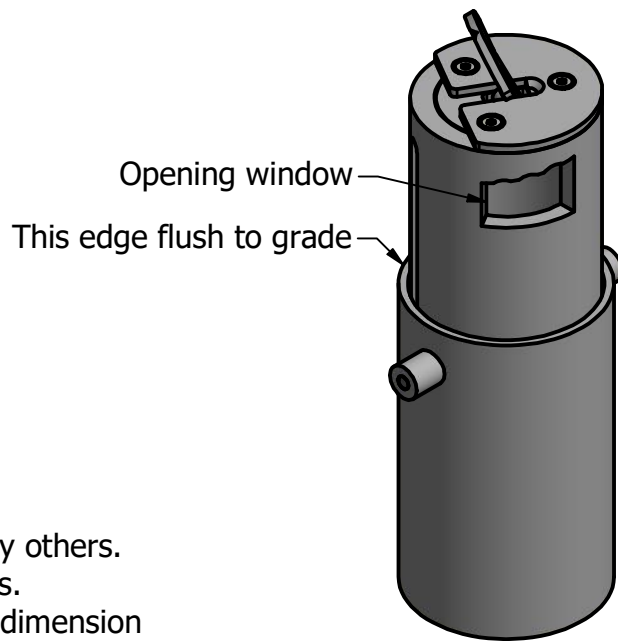
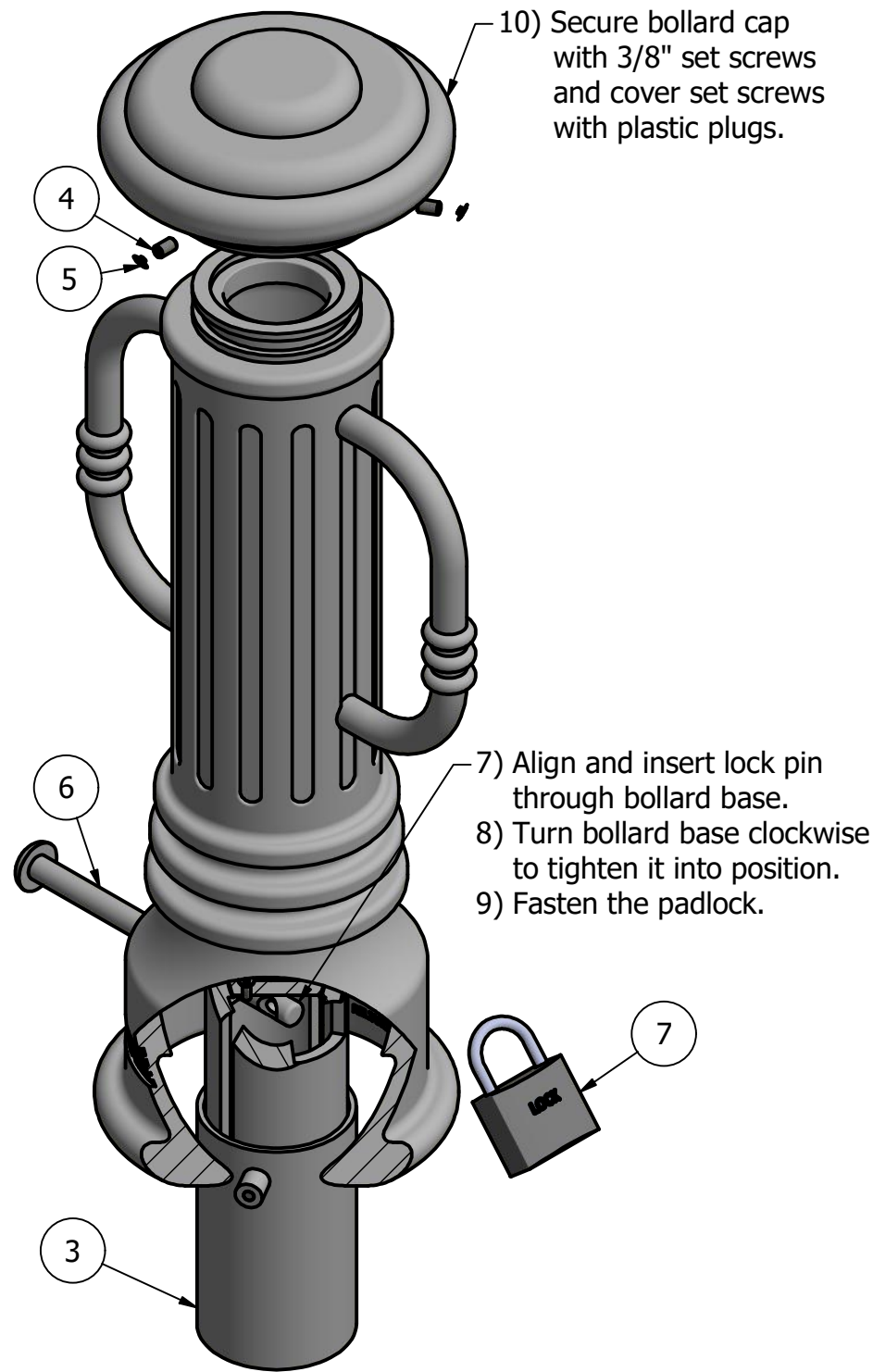
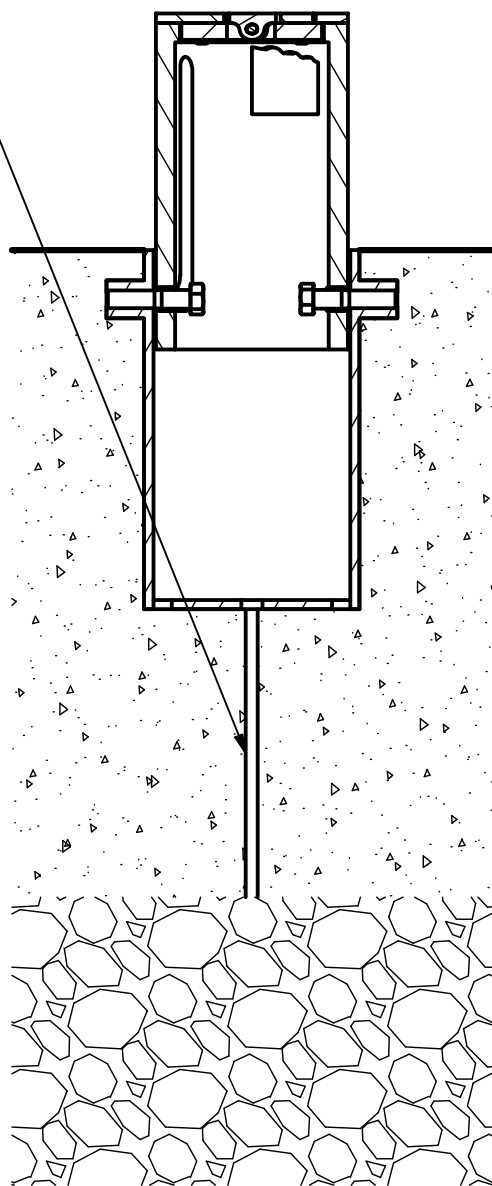
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\* If local frost line exceeds 7-1/2" deep, provide adequate drainage by piping through concrete, connect to drain rock layer underneath.



- Notes:
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  - 2) Minimum foundation sizes depend on local soil conditions, weather conditions, and engineering requirements.
  - 3) Dimensions provided herein is for reference only. Please consult Reliance Foundry sales professionals if any dimension is critical to your particular installation.
  - 4) Reliance Foundry reserves the right to amend design and specifications without prior notice for product improvement.



- Tools needed:
- 1) Measuring tape
  - 2) 3/16" allen key

## General Description:

The R-7591-B Bike Bollard offers premium decorative aesthetics and a fluted body. Bike-locking arms are bolted internally to ensure secure storage for cyclists. Locking arms can also be used to assist in removal and transport for removable applications. R-7591-B Bike bollards feature a decorative cast ductile iron assembly, powder coated in 1 of 6 custom colors for exceptional durability and corrosion resistance. Reinforce bollards with embedded steel pipes or select from a range of mounting options: surface or embedded anchors or removable mountings.

## Specifications:

Height: 31 3/4"  
Base Diameter: 10 1/4"  
Weight: 84 lbs ( Bollard Only )  
Material: Ductile Iron w/ Stainless Steel Bike Arms  
Max. Interior Security Post Size:  
3 1/2" x 25" (Diameter x Height)

## Finish Options:

- Polyester Powdercoated

See Reliance Foundry's standard color options at:  
[www.reliance-foundry.com/bollard/colors-bollards](http://www.reliance-foundry.com/bollard/colors-bollards)

## Installation Options:

- Fixed - Anchor Casting in New Concrete (see sheet 2 of 12)
- Fixed - Concrete Insert Anchor in Existing Concrete (see sheet 3 of 12)
- Fixed - Adhesive Anchor in Existing Concrete (see sheet 4 of 12)
- Fixed - Anchor Casting with Concrete Form (see sheet 5 of 12)
- Post Cover - New Post in New Concrete (see sheet 6 of 12)
- Post Cover - New Post in Existing Concrete (see sheet 7 of 12)
- Post Cover - Existing Post with Adhesive Anchor (see sheet 8 of 12)
- Post Cover - Existing Post with Concrete Anchor (see sheet 9 of 12)
- Removable - Anchor Casting in New Concrete (see sheet 10 of 12)
- Removable - Concrete Insert Anchor in Existing Concrete (see sheet 11 of 12)
- Removable - Premium Retractable in New Concrete (see sheet 12 of 12)

For more information on bollard post installation, please visit:  
[www.reliance-foundry.com/bollard/installation-bollards](http://www.reliance-foundry.com/bollard/installation-bollards)

## Care and Maintenance:

Reliance's line of bollards are finished with a long-lasting powder-coating. Proper care and maintenance are required. Regularly-performed inspections and routine cleaning will ensure that a bollard retains its aesthetic appeal and does not become damaged by the elements.

See Reliance Foundry's maintenance guide at:  
[www.reliance-foundry.com/bollard/maintenance-bollards](http://www.reliance-foundry.com/bollard/maintenance-bollards)

**RELIANCE FOUNDRY**  
— SINCE 1925 —

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TITLE

**Bollard R-7591-B**

SIZE  
**C**

DWG NO  
**R7591B**

REV  
**C5**

NOT TO SCALE

SHEET 12 OF 12

## PARTS LIST

ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL	WEIGHT
1	1	R7591B	R7591 Base w/ Bike Arm	Ductile Iron Powder Coated	65 lbs
2	1	R7591C	R7591 Cap	Ductile Iron Powder Coated	19 lbs
3	1	R7000	R7000 Retractable Removable Mount w/ Spacer L	Steel Hot Dip Galvanized	17 1/2 lbs
4	3	Hexagon Socket Set Screw 3/8" x 5/8"	Hexagon Socket Set Screw 3/8" x 5/8" - requires 3/16" hex key	Stainless Steel	
5	3	Polyethylene Plug 3/8"	Polyethylene Plug 3/8"	LDPE Black	
6	1	R7500 Lock Pin 3/4" x 10"	R7500 Lock Pin 3/4" x 10"	Steel Powder Coated	1 1/2 lbs
7	1	Padlock (Optional)	Optional Padlock (Brass or Stainless Steel)	Choice of Brass or Stainless Steel	5/8 lbs

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